



MP758i Image Platform

User Manual



Version: MP758i_UM_EN_V1.0.3

NOTICE



Ensure that the optional DC adapter works at +5V, especially for the RS-232 interface cable.

1. All software, including firmware, furnished to the user is on a licensed basis.
2. The right is reserved to make changes to any software or product to improve reliability, function, or design.
3. The material in this manual is subject to change without notice.
4. A standard packing includes an image platform, a USB cable, a quick guide.
5. Optional accessories include a RS-232 cable.

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1 Specifications

1-1 Technical specifications

Table 1-1 Image platform technical specifications

| | |
|-------------------------------|---|
| Dimensions (L × W × H) | 120.2 mm × 55.2 mm × 102.2 mm |
| Weight | 154.6 g (without cable) |
| Cable | Straight 2.0 m |
| Connector Type | RJ-45 phone jack connector |
| Case Material | ABS |
| Indicator | Beeper, LED |
| Interface | RS-232, USB Keyboard, USB Virtual COM |
| Programming Method | Manual (reading special barcode) |
| Program Upgrade | Online |
| Input Voltage | 5.0 ± 0.25 VDC |
| Current | Working: 350 mA (Max.: 450 mA) |
| CPU | 32-bit ARM Microprocessor |
| Scan Pattern | Image |
| Image Size | 1280 × 1024 pixels |
| Light Source | 2700 K, White LED |
| Motion Tolerance | 4 m/s(157 in/s) |
| Field of View | Horizontal: 64°, Vertical: 55° |
| Scanning Angle | ±66°, ±61°, 360° (Skew, Pitch, Roll) |
| Print Contrast | 20% minimum reflectance difference |
| Decode Capability | 1D: UPC-A, UPC-E, UPC-E1, EAN-13, EAN-8, ISBN (Bookland EAN) / ISSN1, Code 39, Code 39 full ASCII, Code 32, Trioptic Code 39, Interleaved 2 of 5, Industrial 2 of 5 (Discrete 2 of 5), Matrix 2 of 5, Codabar (NW7), Code 128, UCC/EAN 128 (GS1-128), ISBT 128, Code 93, Code 11 (USD-8), MSI/Plessey, UK/Plessey, China Post, GS1 DataBar(GS1 DataBar Truncated), GS1 DataBar Limited, GS1 DataBar Expanded |
| | 2D: PDF417, MicroPDF417, QR Code, Micro QR, DataMatrix, Aztec Code, HanXin Code, DotCode, Maxicode |
| Minimum Resolution | 1D: 4 mil |
| Decoding Depth | 4 mil Code128 (9 chars): 20 mm - 70 mm |
| | 5 mil Code39 (3 chars): 20 mm - 80 mm |
| | 13 mil UPC (6 chars): 0 mm - 250 mm |
| | 20 mil Code39 (1 char): 0 mm - 350 mm |
| | 6.7 mil PDF417 (20 chars): 0 mm - 110 mm |
| | 10 mil QR (20 chars): 0 mm - 120 mm |
| | 20 mil QR (20 chars): 0 mm - 210 mm |
| Temperature | Operating: -10° to 50°C; Storage: -30° to 70°C |
| Humidity | 5% to 95% (non-condensing) |

| | |
|---------------|--|
| Safety | EMC: EN55032, EN55035 Electrical Safety: EN62368-1 Photobiological Safety: EN62471:2008 Illumination: 0~100,000 lux |
|---------------|--|

1-2 Default setting for each barcode

Table 1-2 Default setting for each barcode

| Code type | Read enable | Check digit verification | Check digit transmission | Min. code length | Proprietary code ID | AIM code ID |
|------------------------------------|-------------|--------------------------|--------------------------|-------------------|---------------------|-------------|
| UPC-A | √ | √ | √ | (12) ² | A | JE0 |
| UPC-E | √ | √ | √ | (8) ² | D | JE0 |
| UPC-E1 | - | √ | √ | (8) ² | D | JE0 |
| EAN-13 | √ | √ | √ | (13) ² | A | JE0 |
| EAN-8 | √ | √ | √ | (8) ² | C | JE4 |
| ISBN (Bookland EAN) | √ | √ | √ | (13) ² | B | JE0 |
| Code 39 | √ | - | - | 1 | M | JA0 |
| Interleaved 2 of 5 | √ | - | - | 6 | I | JI0 |
| Industrial 2 of 5 | - | - | - | 4 | H | JS0 |
| Matrix 2 of 5 | √ | - | - | 6 | X | JX0 |
| Codabar | √ | - | - | 4 | N | JO0 |
| Code 128 | √ | √ | - | 1 | K | JC0 |
| UCC/EAN 128 | √ | √ | - | 1 | K | JC1 |
| ISBT 128 | √ | √ | - | 1 | K | JC0 |
| Code 93 | √ | √ | - | 1 | L | JG0 |
| Code 11 | - | √ | - | 4 | V | JH3 |
| MSI/Plessey | - | - | - | 4 | O | JM1 |
| UK/Plessey | - | √ | - | 1 | U | JP0 |
| China Post | √ | - | - | (11) ² | T | JX0 |
| GS1 DataBar | √ | - | - | (16) ² | R | Je0 |
| GS1 DataBar Truncated ³ | √ | - | - | (16) ² | R | Je0 |
| GS1 DataBar Limited | √ | - | - | (16) ² | R | Je0 |
| GS1 DataBar Expanded | √ | - | - | 1 | R | Je0 |
| PDF417 | √ | - | - | - | p | JL2 |
| MicroPDF417 | - | - | - | - | p | JL2 |
| DataMatrix | √ | - | - | - | d | Jd1 |
| QR code | √ | - | - | - | q | JQ1 |
| MicroQR Code | - | - | - | - | q | JQ1 |
| Han Xin Code | - | - | - | - | h | JX0 |
| Aztec Code | - | - | - | - | a | Jz0 |
| DotCode | - | - | - | - | Z | JX0 |
| MaxiCode | - | - | - | - | - | JU0 |

Note: ¹ The settings for ISBN/ISSN and EAN-13 must be the same except the code ID.

² Fixed-length barcodes.

³ The settings for GS1 DataBar Truncated and GS1 DataBar must be the same.

2 Getting started

2-1 Cable connector pin-outs descriptions

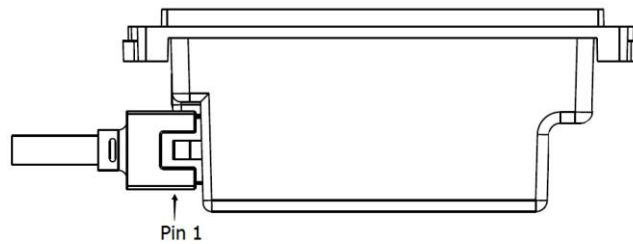


Figure 2-1 Cable connector interface pin-outs

| Pin | RS232 | USB |
|-----|---|---|
| 1 | Power (+5V) | Power (+5V) |
| 2 | +3.3V (for interface auto selection purpose) | +3.3V (for interface auto selection purpose) |
| 3 | Ground | Ground |
| 4 | +3.3V (for interface auto selection purpose) | Ground (for interface auto selection purpose) |
| 5 | TxD | Reserved |
| 6 | RxD | Reserved |
| 7 | Reserved | Reserved |
| 8 | Reserved | Reserved |
| 9 | CTS | D- |
| 10 | RTS | D+ |

Note: Voltage level of all RS232 Pin-outs (RxD, TxD, CTS and RTS) is 0V for logic low and 3.3V for logic high.

2-2 Dimensions

Unit: mm

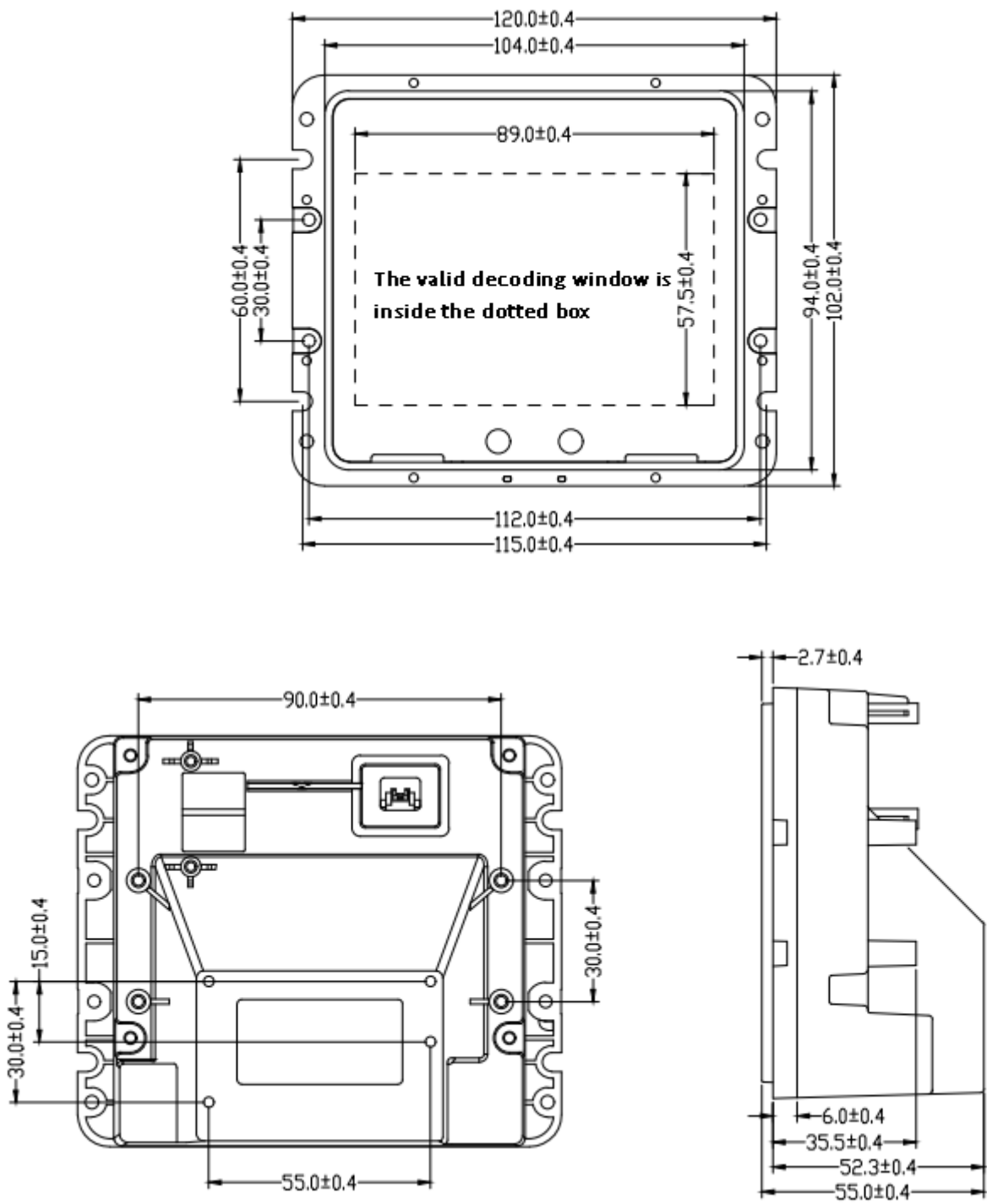


Figure 2-2 Dimensions

2-3 Field of view

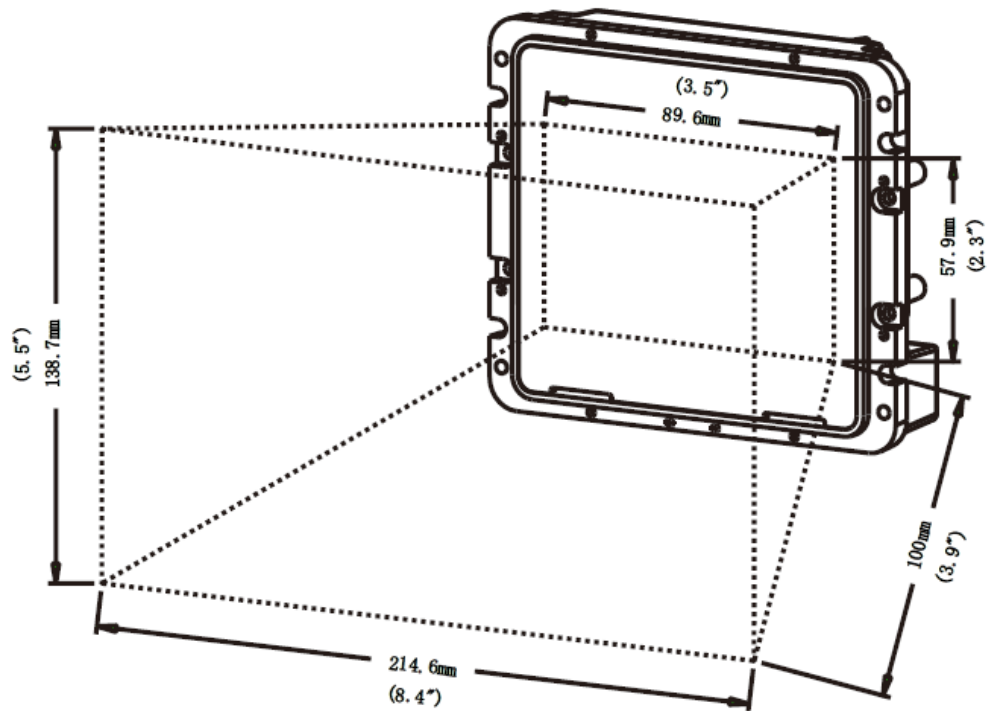


Figure 2-3 Field of view

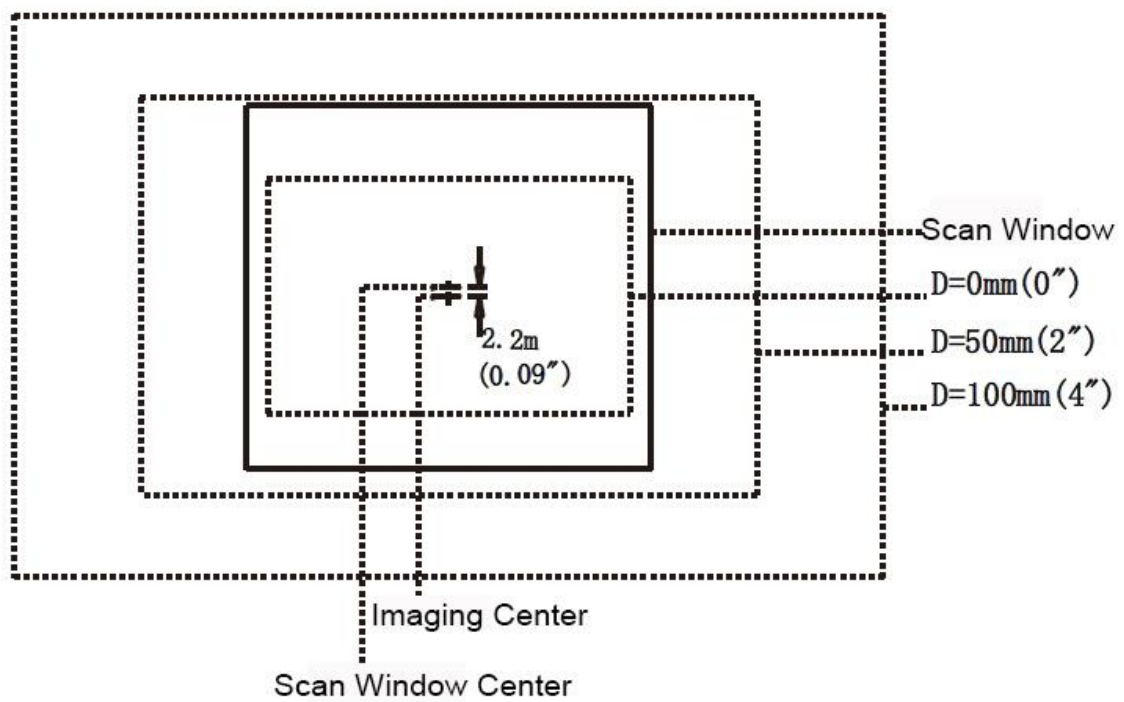


Figure 2-4 Field of view – Front view

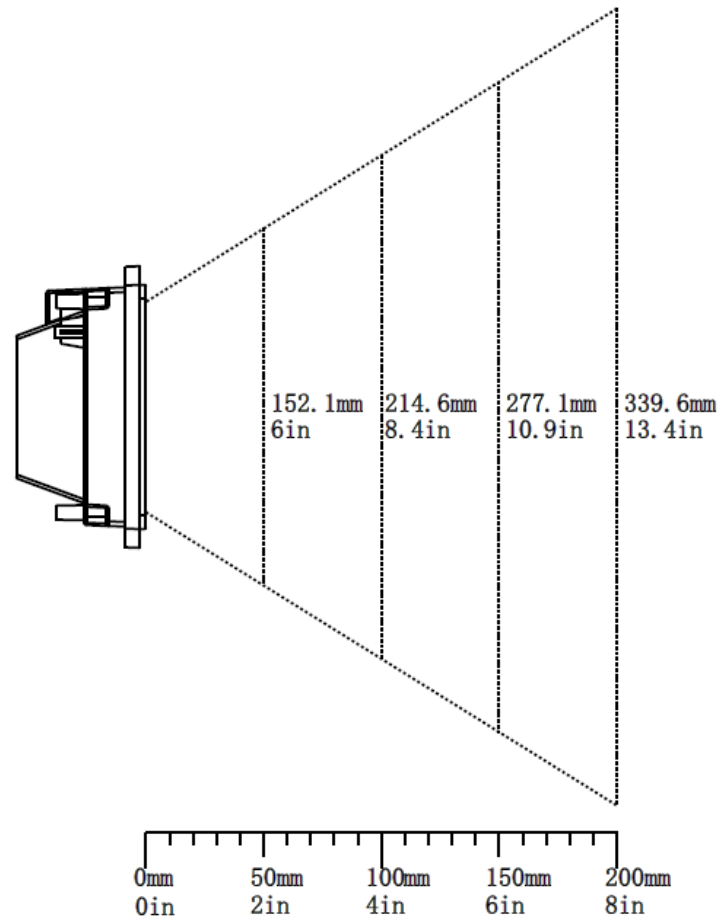


Figure 2-5 Field of view – Horizontal

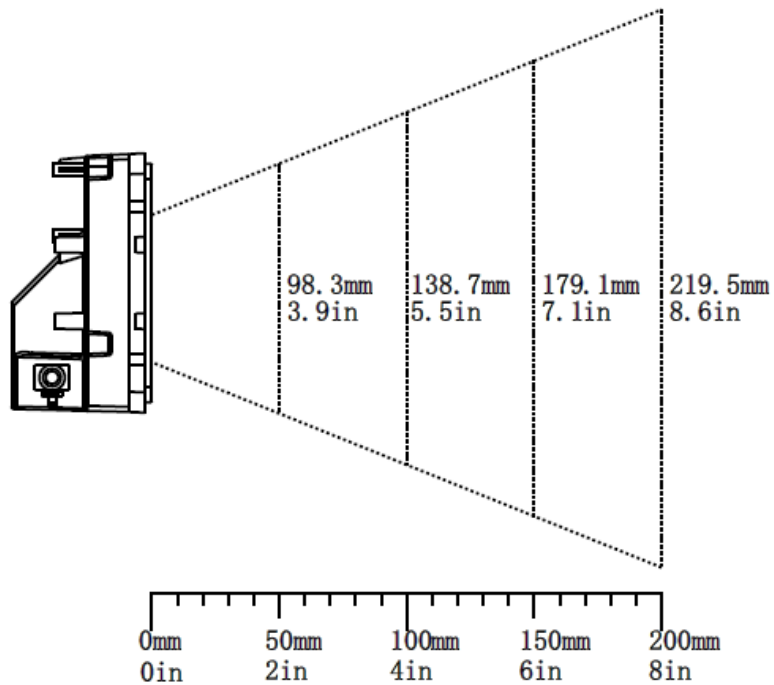


Figure 2-6 Field of view – Vertical

2-4 Introduction to installation

Note: If any of the below operation is incorrect, turn off the power immediately and check the image platform for any improper connections. Go through all steps again.

2-4-1 Installation - RS-232

1. Switch off the host.
2. Attach the phone jack connector of the RS-232 cable to Host interface on the image platform.
3. Connect another end of the RS-232 cable to the serial port (PIN 9) on the device.
4. If the host does not have power supply (on PIN 9), connect the external power supply (5 V DC adapter) to the RS-232 cable.
5. Switch on the host. If connect properly, the beeper and the LED of the image platform will indicate.

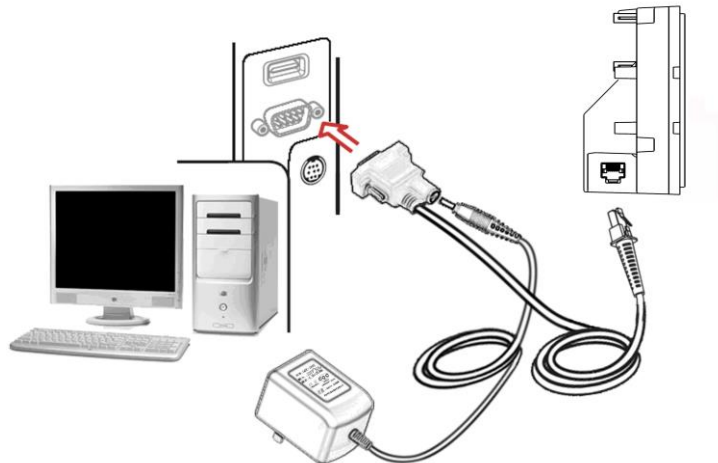


Figure 2-11 Installation of RS232 cable

2-4-2 Installation - USB

The image platform attaches directly to a USB host.

1. Attach the phone jack connector of the USB cable to the Host interface on the image platform.
2. Connect another end of the USB cable to an available USB port of the Host.
3. If connect properly, the beeper and the LED of the image platform will indicate.
4. Windows OS will automatically detect the USB device.

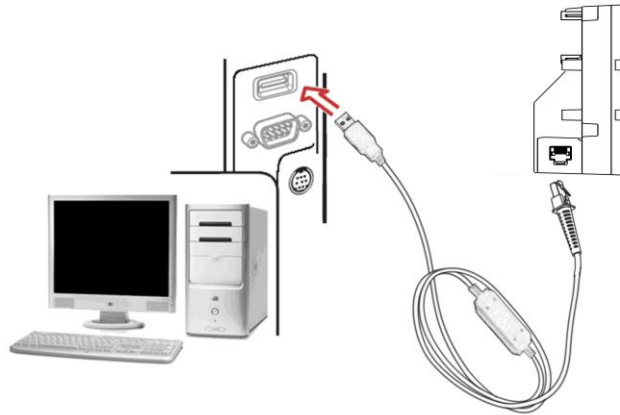


Figure 2-12 Installation of USB cable

3 Parameter menus

3-1 Single-parameter setting by scanning 1D barcodes

Two programming modes have been provided as bellows:

① When the Alpha entries length is 2, use the one-dimensional setting code

- Scan the appropriate **Single-scan setting** according to the user's demand.

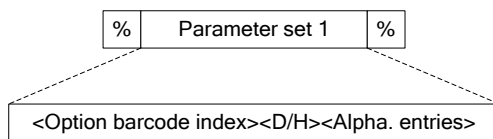
Example: To set **Flow control** to be XON/XOFF.

Steps: Scan the following barcode.



② When the Alpha entries length is greater than 2, scan the QR setting code

1. The data format of the QR code barcode is as following.



Note that:

- <Option barcode index> means the corresponding 4 digits of Option barcode.
- <D/H> means D or H character. D means that the type of alphanumeric entry is decimal, and H means that the type of alphanumeric entry is hexadecimal.
- <Alpha. entries> is a character string with various length of 2, 4, or other values.

Example: Set 8002->0D0A (hexadecimal). The customized QR code barcode contents and symbol are as following.

%8002H0D0A%

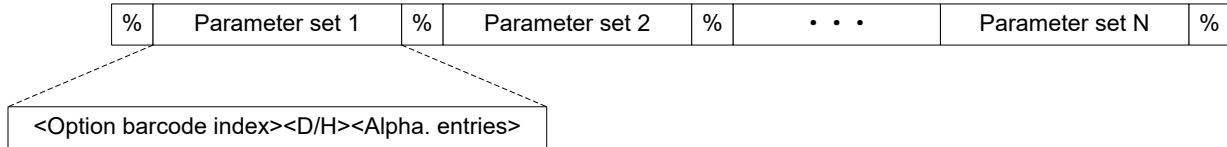


3-2 Single or Multiple-parameter setting by scanning a QR code barcode

barcode

User can customize a QR code barcode to set single or multiple parameters. The image platform can set parameters by scanning this single QR code barcode.

1. The data format of the QR code barcode is as following.



Note that:

- <Option barcode index> means the corresponding 4 digits of Option barcode.
- <D/H> means D or H character. D means that the type of alphanumeric entry is decimal, and H means that the type of alphanumeric entry is hexadecimal.
- <Alpha. entries> is a character string with various length of 2, 4, or other values.

Example: Set 0401->03 (decimal); 8002->0D0A (hexadecimal); 8202->01 (decimal). The customized QR code barcode contents and symbol are as following.

%0401D03%8002H0D0A%8202D01%



2. Notes of making QR code barcode

The model is chosen as M2. Other requirements, e.g. ECC level, Start mode, etc, are not specified.

Other notes

- The contents of a QR code barcode can include several same <Option barcode index> associated with same or different <Alpha. entries>. In the case of with different <Alpha. entries>, the latest <Alpha. entries> is the valid one.
- If any one of the parameter settings is invalid, the total setting is failed. The invalid setting can be caused by one of the following problems: invalid <Option barcode index>, invalid type of <D/H>, invalid type, length or value range of <Alpha. entries>, etc.

3-3 Operate the scanner by receiving command via UART

Note:

- 1- The information in this chapter is provided for the scanner with RS232 cable or USB cable.
- 2- If the scanner is with USB cable, the setting of USB device type must be set as "USB virtual COM". Please refer to [3-6 USB interface](#).
- 3- Please read [3-7 Scan mode & some global settings](#) about the setting of Scan mode in details.

UART parameter should be set as below:

- (1) Baud rate: 9600 bps;
- (2) Data bits: 8 bits;
- (3) Stop bit: 1 bit;
- (4) Parity check bit: None;
- (5) Flow control: None.

Guide of control command: all commands are sent by UART

- 1) Start command: "0x16 0x54 0x0D"

When the scanner received the above command, it will start barcode scanning following the setting of Scan mode.

- 2) Stop command: "0x16 0x55 0x0D"





If the Scan mode is set as "Alternate continue" or "Continue", and the scanner received the above command, it will stop barcode scanning and act as in an idle mode.

3-4 Interface selection

This image platform supports interfaces such as RS-232 serial wedge, and USB interface. In most of the cases, simply selecting an appropriate cable provided by the manufacturer will work for a specific interface.

Interface selection:

Auto detection- By setting this function, the image platform will automatically detect the RS-232 or USB interface for user.

| Multiple-scan setting | | | Single-scan setting |
|---|-----------------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Interface selection  %0101M% | Auto detection (RS-232/USB) | 00* |  %0101D00% * |
| | RS-232 | 01 |  %0101D01% |
| | USB | 02 |  %0101D02% |



3-5 RS-232 interface

Flow control:

None-The communication only uses TxD and RxD signals without any hardware or software handshaking protocol.

















RTS/CTS- If the image platform wants to send the barcode data to host computer, it will issue the RTS signal first, wait for the CTS signal from the host computer, and then perform the normal data communication. If there is no replied CTS signal from the host computer after the timeout duration, the image platform will issue an error indication. By setting (Host idle: Low RTS) or (Host idle: High RTS), the image platform can be set to match the Serial Host RTS line.









XON/XOFF- An XOFF character turns the image platform transmission off until the image platform receives an XON character.

ACK/NAK- After transmitting data, the image platform expects either an ACK (acknowledge) or NAK (not acknowledge) response from the host. When a NAK is received, the image platform transmits the same data again and waits for either an ACK or NAK. After three unsuccessful attempts to send data when NAKs are received, the image platform issues an error indication and discards the data.

Inter-character delay: Refer to [Inter-character delay](#) of [3-6 USB interface](#).

Response delay: This delay is used for serial communication of the image platform when it waits for a handshaking acknowledgment from the host.

| Multiple-scan setting | | | Single-scan setting |
|---|----------------------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Flow control  %0301M% | None | 00* |  %0301D00% * |
| | RTS/CTS (Host idle: Low RTS) | 01 |  %0301D01% |
| | RTS/CTS (Host idle: High RTS) | 02 |  %0301D02% |
| | XON/XOFF | 03 |  %0301D03% |
| | ACK/NAK | 04 |  %0301D04% |
| Inter-character delay  %0302M% | 0 ms | 00* |  %0302D00% * |
| | 5 ms | 01 |  %0302D01% |
| | 10 ms | 02 |  %0302D02% |
| | 20 ms | 03 |  %0302D03% |
| | 40 ms | 04 |  %0302D04% |
| | 80 ms | 05 |  %0302D05% |
| Response delay  %0304M% | 00-99 (100 ms) | 00-99 | |
| | | 00* |  %0304D00% * |
| | 300 | 00 |  %0305D00% |

| Multiple-scan setting | | | Single-scan setting |
|--|----------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Baud rate  %0305M% | 600 | 01 |  %0305D01% |
| | 1200 | 02 |  %0305D02% |
| | 2400 | 03 |  %0305D03% |
| | 4800 | 04 |  %0305D04% |
| | 9600 | 05* |  %0305D05% * |
| | 19200 | 06 |  %0305D06% |
| | 38400 | 07 |  %0305D07% |
| | 57600 | 08 |  %0305D08% |
| | 115200 | 09 |  %0305D09% |
| Parity bit  %0306M% | None | 00* |  %0306D00% * |
| | Odd | 01 |  %0306D01% |
| | Even | 02 |  %0306D02% |
| Data bit  %0307M% | 8 bits | 00* |  %0307D00% * |
| | 7 bits | 01 |  %0307D01% |
| Stop bit  %0308M% | One bit | 00* |  %0308D00% * |
| | Two bits | 01 |  %0308D01% |



3-6 USB interface

USB device type:

HID keyboard– By setting, the image platform is used as a USB HID keyboard emulation device. The keyboard layout setting follows the setting of [keyboard layout](#) in [3-6 USB interface](#).

USB virtual COM– By setting, the image platform emulates a regular RS232-based COM port. If a Microsoft Windows PC is connected to the image platform, a driver is required to install on the connected PC. The driver will use the next available COM Port number. The driver and the installation guide can be found in the associated CD and on the manufacturer's website. A Windows-based software COM_Text is recommended to display the barcode data in text format. COM_Text emulates some kind of serial-key typing.

Note: When changing USB Device Type, the image platform automatically restarts.

Simple COM Port Emulation- Please contact the manufacturer for the instruction.

Keyboard layout: The image platform supports different national keyboard layouts. Commonly an appropriate encoding system must be selected. Please refer to [Character encoding system](#) of [3-7 Scan mode & some global settings](#) for details.

Inter-character delay: This delay is inserted after each data character transmitted. By selecting, the user can change the output speed of the image platform to match the speed of the host USB communication port.

Numeric key:














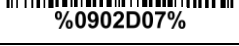
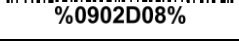
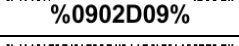
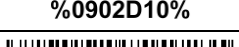





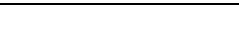
Alphabetic key- the image platform will output code result as alphabetic key.




















Numeric key- the image platform will output code result as pressing numeric keypad ('0', '1', '2', '3', '4', '5', '6', '7', '8', '9', '.', '+', '-', '/', '*' only).

Alt+ keypad- the image platform will output code result as pressing Alt+ numeric key (on keypad).

Note that the Num Lock control key must be ON. This setting can be specially adapted for use with different national keyboard layout.

USB function code: It can support the output and prohibition of non-printable-characters, as well as the output and prohibition of function codes corresponding to non-printable-characters.

| Multiple-scan setting | | | Single-scan setting |
|---|----------------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| USB device type  %0901M% | HID keyboard | 00* |  %0901D00% * |
| | HID keyboard for Apple Mac | 01 |  %0901D01% |
| | USB virtual COM | 02 |  %0901D02% |
| | Simple COM Port Emulation | 03 |  %0901D03% |
| Keyboard layout  %0902M% | USA | 00* |  %0902D00% * |
| | Turkish F | 01 |  %0902D01% |
| | Turkish Q | 02 |  %0902D02% |
| | French | 03 |  %0902D03% |
| | Italian | 04 |  %0902D04% |
| | Spanish | 05 |  %0902D05% |
| | Slovak | 06 |  %0902D06% |
| | Denmark | 07 |  %0902D07% |
| | Japanese | 08 |  %0902D08% |
| | German | 09 |  %0902D09% |
| | Belgian | 10 |  %0902D10% |
| | Russian | 11 |  %0902D11% |
| | Czech | 12 |  %0902D12% |
| | Thai | 13 |  %0902D13% |
| | Hungary | 14 |  %0902D14% |
| | Swiss German | 15 |  %0902D15% |
| | Portugal | 16 |  %0902D16% |

| Multiple-scan setting | | | Single-scan setting |
|---|--|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Character encoding system  %0413M% | Refer to 3-7 Scan mode & some global settings. | | |
| Inter-character delay  %0903M% | 0 ms | 00 |  %0903D00% |
| | 5 ms | 01* |  %0903D01% * |
| | 10 ms | 02 |  %0903D02% |
| | 20 ms | 03 |  %0903D03% |
| | 40 ms | 04 |  %0903D04% |
| | 60 ms | 05 |  %0903D05% |
| Numeric key  %0904M% | Alphabetic key | 00* |  %0904D00% * |
| | Numeric keypad | 01 |  %0904D01% |
| | Alt+ keypad | 02 |  %0904D02% |
| | GBK | 03 |  %0904D03% |
| | BIG5 | 04 |  %0904D04% |
| | THAI | 05 |  %0904D05% |
| USB function code  %0905M% | Output non-printing characters | 00 |  %0905D00% |
| | Output function codes corresponding to non-printable-characters. | 01* |  %0905D01% * |
| | Prohibition output of non-printable-character | 03 |  %0905D03% |



3-7 Scan mode & some global settings

Scan mode:

Continue-The image platform always keeps scanning, and it does not matter when **Stand-by duration** is elapsed.

Image-Auto-detection- Good-read on – By setting Enable, the imager will start operating if any nearby object has been detected. The imager stops scanning when no code is successful decoded after the **Stand-by duration** elapsed. Once the imager stops scanning, the present object must be removed to enable **Auto-detection**.

Image-Auto-detection- Good-read off – By setting Enable, the imager will start operating if any nearby object has been detected. The imager will stop scanning when there is a successful reading or no code is decoded after the **Stand-by duration** elapsed. Once the imager stops scanning, the present object must be removed to enable **Auto-detection**.

Desktop - The embedded scanner always keeps scanning, and it does not matter when pin TRIG is pulled down or **Scan standby duration** is elapsed. When the scanner remains motionless and the barcode is moved for decoding, the decoding speed can be improved.

Same barcode delay time for 1D symbol: If a 1D barcode has been scanned and output once successfully, the image platform must output the same barcode data beyond delay time. When this feature is set to be “0xFF”, then the delay time is indefinite.

Same barcode delay time for 2D symbol: If a 2D barcode has been scanned and output once successfully, the image platform must output the same barcode data beyond delay time. When this feature is set to be “0xFF”, then the delay time is indefinite.

Double confirm: If it is enabled, the image platform will require a several times of same-decoded-data to confirm a valid reading.

Global Max./Min. code length for 1D symbol: These two lengths are defined as the valid range of decoded 1D barcode data length. Make sure that the minimum length setting is no greater than the maximum length setting, or otherwise the labels of the symbol will not be readable. In particular, the same value can be set for both minimum and maximum reading length to force the fixed length barcode decoded.

Notes:

1. Please set the max./min. length for individual barcode in later sections, if special demand is requested.
2. The number of check digits is included in max./min. code length.
3. These two settings have no effect on the symbols with fixed-length, e.g. UPC-A, UPC-E, EAN-13, EAN-8 and China Post.

Global G1-G4 string selection: The image platform offer one or two string group for all symbols. By setting one or two digits to indicate which string group you want to apply. You may refer to [3-42 G1-G4 & C1-C2 & FN1 substitution string setting](#) and [3-43 G1-G4 string position & Code ID position](#).

Example: Group 1 → set 01 or 10. Group 2 and 4 → set 24 or 42.

All valid settings include 00, 01, 02, 03, 04, 05, 06, 10, 11, 12, 13, 14, 15, 16, 20, 21, 22, 23, 24, 25, 26, 30, 31, 32, 33, 34, 35, 36, 40, 41, 42, 43, 44, 45, 46, 50, 51, 52, 53, 54, 55, 56, 60, 61, 62, 63, 64, 65 and 66.

Element amendment: If it is enabled, the image platform can read the barcode comprised with bars and spaces in different scale.

Decoder optimization: If it is enabled, the image platform will optimize the decoder with error correction. This function is not effective for all types of barcode.

Data output delay in continue-scan mode: If it is enabled, in the continue-scan mode, the image platform can store the data while continue-scanning. The image platform will output the data after the predefined delay elapsed. The maximum storage of data is 1000 characters. If this parameter is set to be “00”, the image platform will not store data. And if the parameter is set to be “FF”, the image platform will output data after stopping scanning.

Character encoding system: A character encoding system consists of a code that pairs each character from a given repertoire. Common examples include Morse code, the Baudot code, the ASCII and Unicode. If the data received does not display with the proper characters (domestic language, e.g. Chinese), it maybe because the barcode being scanned was created using a character encoding system that is different from the one the host program is expecting. Try alternate options to find the proper one.










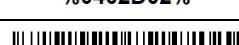
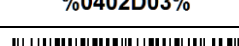
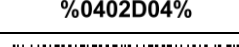
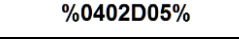
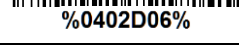
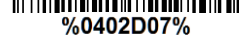






Complete data output before next decode attempt: This setting is active only when **USB device type** is set as “HID keyboard” or “HID keyboard for Apple Mac”, refer to [3-6 USB interface](#). If it is enabled, the image platform will not start next decode attempt until previous data output is completed.

Mobile decoding speed mode:















Normal mode offers good scan speed and the longest working ranges (depth of field).

Enhanced mode will give you the highest possible scan speed but slightly less range than Normal mode.

Enhanced mode is best used when you require a very fast scan speed and don't require a long working range.

| Multiple-scan setting | | | Single-scan setting |
|--|-------------------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Scan mode  %0401M% | Continue | 03 |  %0401D03% |
| | Auto-detection- Good-read on | 06* |  %0401D06% * |
| | Auto-detection- Good-read off | 07 |  %0401D07% |
| | Desktop | 11 |  %0401D11% |
| Standby duration  %0402M% | 4 seconds | 00* |  %0402D00% * |
| | 8 seconds | 01 |  %0402D01% |
| | 16 seconds | 02 |  %0402D02% |
| | 24 seconds | 03 |  %0402D03% |
| | 30 seconds | 04 |  %0402D04% |
| | 1 minute | 05 |  %0402D05% |
| | 1.5 minutes | 06 |  %0402D06% |
| | 2 minutes | 07 |  %0402D07% |
| | 5 minutes | 08 |  %0402D08% |
| | 7 minutes | 09 |  %0402D09% |
| | 10 minutes | 10 |  %0402D10% |
| | 15 minutes | 11 |  %0402D11% |
| | 20 minutes | 12 |  %0402D12% |
| | 30 minutes | 13 |  %0402D13% |
| | 45 minutes | 14 |  %0402D14% |

| Multiple-scan setting | | | Single-scan setting |
|--|------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| | 1 hour | 15 |  %0402D15% |
| Same barcode delay time for 1D symbol  %0403M% | 00-FF ₁₆ (50 ms) | 00-FF ₁₆ | |
| | | 00 |  %0403H00% |
| | | 04* |  %0403H04% * |
| Same barcode delay time for 2D symbol  %0415M% | 00-FF ₁₆ (50 ms) | 00-FF ₁₆ | |
| | | 00 |  %0415H00% |
| | | 08* |  %0415H08% * |
| Double confirm  %0404M% | 00-09 (00: no) | 00-09 | |
| | | 00* |  %0404D00% * |
| Global max. code length for 1D symbol  %0405M% | 04-99 | 04-99 | |
| | | 99* |  %0405D99% * |
| Global min. code length for 1D symbol  %0406M% | 01-99 | 01-99 | |
| | | 04* |  %0406D04% * |
| Global G1-G4 string selection  %0407M% | 00-66 | 00-66 | |
| | | 00* |  %0407D00% * |
| Element amendment  %0408M% | Disable | 00 |  %0408D00% |
| | Enable | 01* |  %0408D01% * |
| Decoder optimization  %0410M% | Disable | 00 |  %0410D00% |
| | Enable | 01* |  %0410D01% * |
| Data output delay in continue-scan mode  %0411M% | 00-99 (100 ms) FF (Never) | 00-FF ₁₆ | |
| | | 00* |  %0411H00% * |
| | ASCII | 00* |  %0413D00% * |

| Multiple-scan setting | | | Single-scan setting |
|--|---------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Character encoding system  %0413M% | UTF-8 | 01 |  %0413D01% |
| | Windows-1251 | 02 |  %0413D02% |
| | Simplified Chinese | 03 |  %0413D03% |
| | Traditional Chinese | 04 |  %0413D04% |
| | Windows-1250 | 05 |  %0413D05% |
| | KOI8R | 06 |  %0413D06% |
| | Japanese | 07 |  %0413D07% |
| Complete data output before next decode attempt  %0414M% | Disable | 00* |  %0414D00% |
| | Enable | 01 |  %0414D01% |
| Mobile decoding speed mode  %0431M% | Normal | 00* |  %0431D00% * |
| | Enhanced | 01 |  %0431D01% |



3-8 LED and Beeper Indication

Power on alert: After power-on the image platform will generate an alert signal to indicate a successful self-test.

LED indication: After each successful reading, the LED above the image platform will light up to indicate a good barcode reading.









Beeper indication: After each successful reading, the image platform will beep to indicate a good barcode reading, and its beep tone duration is adjustable.

Decoding success indication duration: This parameter can be adjusted for a good reading upon favorite usage.

Volume of beeper: This parameter can be adjusted for different level of the volume of the beeper. This parameter can also be adjusted by pushing Beeper push button.

Beep tone: This parameter can be adjusted for a favorite ring tone. This parameter can also be adjusted by pushing Beeper push button.

Power light indication: After successful power-on, the blue LED will stay on.

| Multiple-scan setting | | | Single-scan setting |
|---|----------------|--------------|---|
| Option barcode | Option | Alpha. entry | |
| Power on alert  %0501M% | Disable | 00 |  %0501D00% |
| | Enable | 01* |  %0501D01%* |
| LED indication  %0502M% | Disable | 00 |  %0502D00% |
| | Enable | 01* |  %0502D01%* |
| Beeper indication  %0503M% | Disable | 00 |  %0503D00% |
| | Enable | 01* |  %0503D01%* |
| Decoding success indication duration  %0504M% | 01-99 (10 ms) | 01-99 | |
| | | 05* |  %0504D05%* |
| Volume of beeper  %0505M% | Low | 00 |  %0505D00% |
| | Middle | 01 |  %0505D01% |
| | High | 02* |  %0505D02%* |
| Beeper Tone  %0506M% | Type 1 | 00 |  %0506D00% |
| | Type 2 | 01 |  %0506D01% |
| | Type 3 | 02* |  %0506D02%* |
| Power light indication  %0508M% | Disable | 00 |  %0508D00% |
| | Enable | 01* |  %0508D01% |



3-9 LED illumination level

Decode illumination mode: Enable illumination causes the embedded scanner to turn on the illumination to aid decoding. Disable illumination to turn off illumination for the embedded scanner during decoding. Better quality images could be obtained with illumination support. The effectiveness of the illumination decreases as the distance to the target increases.











Level of decode illumination: This parameter can be adjusted for different level of decode illumination.

Illumination mode of Auto-detection:

Always off- Illumination LED will be always turned off.

Always on- Illumination LED will be always turned on (Default).

Note: This function is only valid in Auto-detection mode.

| Multiple-scan setting | | | Single-scan setting |
|---|-----------------|-----------------|---|
| Option barcode | Option | Alpha. entry | |
| Decode illumination mode  %9001M% | Always Off | 00 |  %9001D00% |
| | On when reading | 03* |  %9001D03% |
| Level of decode illumination  %9003M% | Low | 01 |  %9003D01% |
| | Middle | 02* |  %9003D02% * |
| | High | 03 |  %9003D03% |
| Illumination mode of Auto-detection  %0605M% | Always off | 00 |  %0605D00% |
| | Always on | 02* |  %0605D02% * |



















 %END%

3-10 Single type of barcode, Multi-symbols read

1D symbols read: A global setting of 1D symbols readability.

2D symbols read: A global setting of 2D symbols readability. Note: When QR Code is disabled, the image platform will not read setting/programming QR Code symbols.




Multi-symbols read: By setting Enable, the image platform allows to read multiple symbols in one image. By setting Disable, the image platform will only read the symbol closest to the center area in the image.

| Multiple-scan setting | | | Single-scan setting |
|--|-------------------------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| 1D symbols read  %1005M% | Follow respective 1D symbol setting | 00* |  %1005D00% * |
| | All 1D Disable | 01 |  %1005D01% |
| | All 1D Enable | 02 |  %1005D02% |
| 2D symbols read  %1001M% | Follow respective 2D symbol setting | 00* |  %1001D00% * |
| | All 2D Disable | 01 |  %1001D01% |
| | All 2D Enable | 02 |  %1001D02% |
| | Only PDF417 Enable | 03 |  %1001D03% |
| | Only QR code Enable | 04 |  %1001D04% |
| | Only Data Matrix Enable | 05 |  %1001D05% |
| | Only MaxiCode Enable | 06 |  %1001D06% |
| | Only Aztec Code Enable | 07 |  %1001D07% |
| | Only Han Xin Code Enable | 08 |  %1001D08% |
| Multi-symbols read  %1003M% | Disable | 00* |  %1003D00% * |
| | Enable | 01 |  %1003D01% |




3-11 Mobile screen read

Mobile screen read: By setting enable, the image platform can read barcodes on a mobile screen better. However, this will slow the reading speed of normal barcodes a little bit.

| Multiple-scan setting | | | Single-scan setting |
|--|---------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Mobile screen read  %1007M% | Disable | 00 |  %1007D00% |
| | Enable | 01* |  %1007D01% * |



Note 1 : Scan barcode or send command to enter upgrade mode

| | |
|------------------------------------|--|
| Scan barcode to enter upgrade mode |  %NMUGD |
| Send command to enter upgrade mode | Send command 0x16 0x4D 0x0D 0x25 0x4E 0x4D 0x55 0x47 0x44 0x2E by USB virtual COM or RS232 COM. |

3-12 UPC-A

Read:

Format

| | | |
|------------------|-------------------------|-----------------------|
| System character | Data digits (10 digits) | Check digit (1 digit) |
|------------------|-------------------------|-----------------------|

Check digit verification: The check digit is optional.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Code ID is a one-or-two-character string used to represent the symbol upon a succeeding reading. If you want application to transmit Code ID, you must set Code ID transmission to be enabled. Refer to [3-44 String transmission](#).

Insertion group selection: Refer to Global insertion group selection of [3-7 Scan mode & some global settings](#).

Supplement digits: The Supplement digits barcode is the supplemental 2 or 5 characters.

Format

| | | | |
|------------------|-------------------------|-----------------------|--------------------------|
| System character | Data digits (10 digits) | Check digit (1 digit) | Supplement digits 2 or 5 |
|------------------|-------------------------|-----------------------|--------------------------|

Truncation/Expansion:

Truncate leading zeros - The leading "0" digits of UPC-A data characters can be truncated when the feature is enabled.













Example: Barcode "001234567895",

Output: "1234567895".

Expand to EAN-13 - It extends to 13-digits with a "0" leading digit when the feature is enabled.

Example: Barcode "001234567895",

Output: "0001234567895".

| Multiple-scan setting | | | Single-scan setting |
|--|-----------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1101M% | Disable | 00 |  %1101D00% |
| | Enable | 01* |  %1101D01% * |
| Check digit verification  %1102M% | Disable | 00 |  %1102D00% |
| | Enable | 01* |  %1102D01% * |
| Check digit trans.  %1103M% | Disable | 00 |  %1103D00% |
| | Enable | 01* |  %1103D01% * |
| Code ID setting  %1104M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <A>* |  %1104H41% * |
| Insert group selection  %1105M% | 00-66 | 00-66 | |
| | | 00* |  %1105D00% |
| Supplement digits  %1106M% | None | 00* |  %1106D00% * |
| | 2 digits | 01 |  %1106D01% |
| | 5 digits | 02 |  %1106D02% |
| | 2 or 5 digits | 03 |  %1106D03% |
| Truncation/Expansion  %1107M% | None | 00* |  %1107D00% * |
| | Truncate leading zeros | 01 |  %1107D01% |
| | Expand to EAN-13 | 02 |  %1107D02% |



3-13 UPC-E

Read:

Format

| | | |
|----------------------|------------------------|-----------------------|
| System character "0" | Data digits (6 digits) | Check digit (1 digit) |
|----------------------|------------------------|-----------------------|

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

Supplement digits:

Format

| | | | |
|----------------------|------------------------|-----------------------|--------------------------|
| System character "0" | Data digits (6 digits) | Check digit (1 digit) | Supplement digits 2 or 5 |
|----------------------|------------------------|-----------------------|--------------------------|

Truncation/Expansion:

Truncate leading zeros - The leading "0" digits of UPC-E data characters can be truncated when the feature is enabled.

Example: Barcode "00123457",

Output: "123457".

Expand to EAN-13 - It extends to 13-digits with a "0" leading digit when the feature is enabled.



Example: Barcode "00123457",

Output: "0001234000057".

Expand to UPC-A - It extends to 12-digits when the feature is set to be enabled.

Example: Barcode "00123457",

Output: "001234000057".

| Multiple-scan setting | | | Single-scan setting |
|--|-----------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1201M% | Disable | 00 |  %1201D00% |
| | Enable | 01* |  %1201D01% * |
| Check digit verification  %1202M% | Disable | 00 |  %1202D00% |
| | Enable | 01* |  %1202D01% * |
| Check digit trans.  %1203M% | Disable | 00 |  %1203D00% |
| | Enable | 01* |  %1203D01% * |
| Code ID setting  %1204M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <D>* |  %1204H44% * |
| Insert group selection  %1205M% | 00-66 | 00-66 | |
| | | 00* |  %1205D00% * |
| Supplement digits  %1206M% | None | 00* |  %1206D00% * |
| | 2 digits | 01 |  %1206D01% |
| | 5 digits | 02 |  %1206D02% |
| | 2 or 5 digits | 03 |  %1206D03% |
| Truncation/Expansion  %1207M% | None | 00* |  %1207D00% * |
| | Truncate leading zeros | 01 |  %1207D01% |
| | Expand to EAN-13 | 02 |  %1207D02% |
| | Expand to UPC-A | 03 |  %1207D03% |



3-14 UPC-E1

Read:

Format

| | | |
|----------------------|------------------------|-----------------------|
| System character "1" | Data digits (6 digits) | Check digit (1 digit) |
|----------------------|------------------------|-----------------------|

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

Supplement digits:

Format

| | | | |
|----------------------|------------------------|-----------------------|--------------------------|
| System character "1" | Data digits (6 digits) | Check digit (1 digit) | Supplement digits 2 or 5 |
|----------------------|------------------------|-----------------------|--------------------------|

Truncation/Expansion:

Expand to EAN -13- It extends to 13-digits with "0" digits when the feature is enabled.

Example: Barcode "10012341",

Output: "0100120000031".

Expand to UPC-A - It extends to 12-digits when the feature is set to be enabled.

Example: Barcode "10012341",

Output: "100120000031".

| Multiple-scan setting | | | Single-scan setting |
|--|-----------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %3401M% | Disable | 00* |  %3401D00% |
| | Enable | 01 |  %3401D01% |
| Check digit verification  %3402M% | Disable | 00 |  %3402D00% |
| | Enable | 01* |  %3402D01% * |
| Check digit trans.  %3403M% | Disable | 00 |  %3403D00% |
| | Enable | 01* |  %3403D01% * |
| Code ID setting  %3404M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <D>* |  %3404H44% * |
| Insert group selection  %3405M% | 00-66 | 00-66 | |
| | | 00* |  %3405D00% * |
| Supplement digits  %3406M% | None | 00* |  %3406D00% * |
| | 2 digits | 01 |  %3406D01% |
| | 5 digits | 02 |  %3406D02% |
| | 2 or 5 digits | 03 |  %3406D03% |
| Truncation/Expansion  %3407M% | None | 00* |  %3407D00% * |
| | Expand to EAN-13 | 02 |  %3407D02% |
| | Expand to UPC-A | 03 |  %3407D03% |



3-15 EAN-13 (ISBN/ISSN)

Read:

Format

| | |
|-------------------------|-----------------------|
| Data digits (12 digits) | Check digit (1 digit) |
|-------------------------|-----------------------|

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

EAN-13 code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

Supplement digits:

Format

| | | |
|-------------------------|-----------------------|--------------------------|
| Data digits (12 digits) | Check digit (1 digit) | Supplement digits 2 or 5 |
|-------------------------|-----------------------|--------------------------|























ISBN/ISSN conversion: The ISBN (International Standard Book Number, or Bookland EAN) and ISSN (International Standard Serial Number) are two kinds of barcode for books and magazines. The ISBN is 10 digits with leading “978” and the ISSN is 8 digits with leading “977” of the EAN-13 symbol.

Example:

Barcode “9780194315104”, Output: “019431510X”.

Barcode “9771005180004”, Output: “10051805”.

ISBN/ISSN code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|---|-----------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1301M% | Disable | 00 |  %1301D00% |
| | Enable | 01* |  %1301D01% * |
| Check digit verification  %1302M% | Disable | 00 |  %1302D00% |
| | Enable | 01* |  %1302D01% * |
| Check digit transmission  %1303M% | Disable | 00 |  %1303D00% |
| | Enable | 01* |  %1303D01% * |
| EAN-13 code ID setting  %1304M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <A>* |  %1304H41% * |
| Insert group selection  %1305M% | 00-66 | 00-66 | |
| | | 00* |  %1305D00% * |
| Supplement digits  %1306M% | None | 00* |  %1306D00% * |
| | 2 digits | 01 |  %1306D01% |
| | 5 digits | 02 |  %1306D02% |
| | 2 or 5 digits | 03 |  %1306D03% |
| ISBN/ISSN conversion  %1307M% | Disable | 00* |  %1307D00% * |
| | Enable | 01 |  %1307D01% |
| ISBN/ISSN code ID setting  %1309M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | * |  %1309H42% * |



3-16 EAN-8

Read:

Format

| | |
|------------------------|-----------------------|
| Data digits (7 digits) | Check digit (1 digit) |
|------------------------|-----------------------|

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

Supplement digits:

Format

| | | |
|------------------------|-----------------------|--------------------------|
| Data digits (7 digits) | Check digit (1 digit) | Supplement Digits 2 or 5 |
|------------------------|-----------------------|--------------------------|

Truncation/Expansion: Refer to [Truncation/Expansion](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|--|-----------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1401M% | Disable | 00 |  %1401D00% |
| | Enable | 01* |  %1401D01% * |
| Check digit verification  %1402M% | Disable | 00 |  %1402D00% |
| | Enable | 01* |  %1402D01% * |
| Check digit trans.  %1403M% | Disable | 00 |  %1403D00% |
| | Enable | 01* |  %1403D01% * |
| Code ID setting  %1404M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <C>* |  %1404H42% * |
| Insert group selection  %1405M% | 00-66 | 00-66 | |
| | | 00* |  %1405D00% * |
| Supplement digits  %1406M% | None | 00* |  %1406D00% * |
| | 2 digits | 01 |  %1406D01% |
| | 5 digits | 02 |  %1406D02% |
| | 2 or 5 digits | 03 |  %1406D03% |
| Truncation/Expansion  %1407M% | None | 00* |  %1407D00% * |
| | Truncate leading zero | 01 |  %1407D01% |
| | Expand to EAN-13 | 02 |  %1407D02% |



3-17 Code 39 (Code 32, Trioptic Code 39)

Read:

Format

| | | | |
|--------------------|------------------------|---------------------------------|------------------|
| Start character(*) | Data digits (variable) | Check digit (1 digit, optional) | End character(*) |
|--------------------|------------------------|---------------------------------|------------------|

Check digit verification: The check digit is optional and made as the sum module 43 of the numerical value of the data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Each symbol has own max./min. code length. If both setting of max./min. code length are "00"s, the setting of global max./min. code length is effective. The length is defined as to the actual barcode data length to be sent. Label with length exceeds these limits will be rejected. Make sure that the minimum length setting is no greater than the maximum length setting, or otherwise all the labels of the symbol will not be readable. In particular, you can see the same value for both minimum and maximum reading length to force the fixed length barcode decoded.

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

Start/End transmission: The start and end characters of Code 39 are "*" s. You can transmit all data digits including two "*" s.

"*" as data character: By setting Enable, "*" can be recognized as data character.

Convert Code 39 to Code 32: Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Note that Code 39 must be enabled in order for this parameter to function.

Format of Code 32

| | | |
|----------------|------------------------|-----------------------|
| "A" (optional) | Data digits (8 digits) | Check digit (1 digit) |
|----------------|------------------------|-----------------------|






























Code 32 Prefix "A" transmission: By setting Enable, the prefix character "A" can be added to all Code 32 barcodes.










Trioptic Code 39 read: Trioptic Code 39 is a variant of Code 39 used in the marking of magnetic tapes and computer cartridges. Trioptic Code 39 symbols always contain six characters.

Format

| | | |
|---------------------|------------------------|-------------------|
| Start character(\$) | Data digits (6 digits) | End character(\$) |
|---------------------|------------------------|-------------------|

Trioptic Code 39 Start/End transmission: The start and end characters of Trioptic Code 39 are "\$" s. You can transmit all data digits including two "\$" s.

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1501M% | Disable | 00 |  %1501D00% |
| | Enable | 01* |  %1501D01% * |
| Check digit verification  %1502M% | Disable | 00* |  %1502D00% * |
| | Enable | 01 |  %1502D01% |
| Check digit transmission  %1503M% | Disable | 00* |  %1503D00% * |
| | Enable | 01 |  %1503D01% |
| Max. code length  %1504M% | 00-99 | 00-99 | |
| | | 00* |  %1504D00% * |
| Min. code length  %1505M% | 00-99 | 00-99 | |
| | | 01* |  %1505D01% * |
| Code ID setting  %1506M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <M>* |  %1506H4D% * |
| Insert group selection  %1507M% | 00-66 | 00-66 | |
| | | 00* |  %1507D00% * |
| Format  %1508M% | Standard | 00* |  %1508D00% * |
| | Full ASCII | 01 |  %1508D01% |
| Start/End transmission  %1509M% | Disable | 00* |  %1509D00% * |
| | Enable | 01 |  %1509D01% |
| “*” as data character  %1510M% | Disable | 00* |  %1510D00% * |
| | Enable | 01 |  %1510D01% |
| Convert Code 39 to Code 32  %1511M% | Disable | 00* |  %1511D00% * |
| | Enable | 01 |  %1511D01% |

| Multiple-scan setting | | | Single-scan setting |
|--|---------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Code 32 Prefix "A" transmission  %1512M% | Disable | 00* |  %1512D00% * |
| | Enable | 01 |  %1512D01% |
| Trioptic Code 39 read  %1513M% | Disable | 00* |  %1513D00% * |
| | Enable | 01 |  %1513D01% |
| Trioptic Code 39 Start/End transmission  %1514M% | Disable | 00* |  %1514D00% * |
| | Enable | 01 |  %1514D01% |



3-18 Interleaved 2 of 5

Read:

Format

| | |
|------------------------|---------------------------------|
| Data digits (Variable) | Check digit (1 digit, optional) |
|------------------------|---------------------------------|



















Check digit verification: The check digit is made as the sum module 10 of the numerical values of all data digits. There are two optional check digit algorithms: the specified Uniform Symbol Specification (USS) and the Optical Product Code Council (OPCC).

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1601M% | Disable | 00 |  %1601D00% |
| | Enable | 01* |  %1601D01% * |
| Check digit verification  %1602M% | Disable | 00* |  %1602D00% * |
| | USS | 01 |  %1602D01% |
| | OPCC | 02 |  %1602D02% |
| Check digit transmission  %1603M% | Disable | 00* |  %1603D00% * |
| | Enable | 01 |  %1603D01% |
| Max. code length  %1604M% | 00-99 | 00-99 | |
| | | 00* |  %1604D00% * |
| Min. code length  %1605M% | 00-99 | 00-99 | |
| | | 06* |  %1605D06% * |
| Code ID setting  %1606M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <I>* |  %1606H49% * |
| Insert group selection  %1607M% | 00-66 | 00-66 | |
| | | 00* |  %1607D00% * |



3-19 Industrial 2 of 5 (Discrete 2 of 5)





Read:
Format

Data digits (variable)

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1701M% | Disable | 00* |  %1701D00% * |
| | Enable | 01 |  %1701D01% |
| Max. code length  %1702M% | 00-99 | 00-99 | |
| | | 00* |  %1702D00% * |
| Min. code length  %1703M% | 00-99 | 00-99 | |
| | | 00* |  %1703D00% * |
| Code ID setting  %1704M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <H>* |  %1704H48% * |
| Insert group selection  %1705M% | 00-66 | 00-66 | |
| | | 00* |  %1705D00% * |



3-20 Matrix 2 of 5

Read:
Format

| | |
|------------------------|---------------------------------|
| Data digits (variable) | Check digit (1 digit, optional) |
|------------------------|---------------------------------|


















Check digit verification: The check digit is made as the sum module 10 of the numerical values of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|---|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1801M% | Disable | 00 |  %1801D00% |
| | Enable | 01* |  %1801D01% * |
| Check digit verification  %1802M% | Disable | 00* |  %1802D00% * |
| | Enable | 01 |  %1802D01% |
| Check digit transmission  %1803M% | Disable | 00* |  %1803D00% * |
| | Enable | 01 |  %1803D01% |
| Max. code length  %1804M% | 00-99 | 00-99 | |
| | | 00* |  %1804D00% * |
| Min. code length  %1805M% | 00-99 | 00-99 | |
| | | 06* |  %1805D06% * |
| Code ID setting  %1806M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <X>* |  %1806H58% * |
| Insert group selection  %1807M% | 00-66 | 00-66 | |
| | | 00* |  %1807D00% * |



3-21 Codabar

Read:

Format

| | | | |
|-------|------------------------|---------------------------------|-----|
| Start | Data digits (variable) | Check digit (1 digit, optional) | End |
|-------|------------------------|---------------------------------|-----|

Check digit verification: The check digit is made as the sum module 16 of the numerical values of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).















Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).











Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

Start/End type: Codabar has four pairs of Start/End pattern, you may select one pair to match your application.

Start/End transmission: Refer to [Start/End transmission](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Start/End character equality: By setting Enable, the start and end character of a Codabar barcode must be the same.

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %1901M% | Disable | 00 |  %1901D00% |
| | Enable | 01* |  %1901D01% * |
| Check digit verification  %1902M% | Disable | 00* |  %1902D00% * |
| | Enable | 01 |  %1902D01% |
| Check digit transmission  %1903M% | Disable | 00* |  %1903D00% * |
| | Enable | 01 |  %1903D01% |
| Max. code length  %1904M% | 00-99 | 00-99 | |
| | | 00* |  %1904D00% * |
| Min. code length  %1905M% | 00-99 | 00-99 | |
| | | 00* |  %1905D00% * |
| Code ID setting  %1906M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <N>* |  %1906H4E% * |
| Insert group selection  %1907M% | 00-66 | 00-66 | |
| | | 00* |  %1907D00% * |
| | ABCD/ABCD | 00* |  %1908D00% * |

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|-----------------|--|
| Option barcode | Option | Alpha. entry | |
| Start/End type  %1908M% | abcd/abcd | 01 |  %1908D01% |
| | ABCD/TN*E | 02 |  %1908D02% |
| | abcd/tn*e | 03 |  %1908D03% |
| Start/End transmission  %1909M% | Disable | 00* |  %1909D00% * |
| | Enable | 01 |  %1909D01% |
| Start/End character equality  %1910M% | Disable | 00* |  %1910D00% * |
| | Enable | 01 |  %1910D01% |



3-22 Code 128

Read:

Format

| | |
|------------------------|---------------------------------|
| Data digits (variable) | Check digit (1 digit, optional) |
|------------------------|---------------------------------|

Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

Truncate leading zeros: The leading “0” digits of Code 128 barcode characters can be truncated when the feature is enabled.

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2001M% | Disable | 00 |  %2001D00% |
| | Enable | 01* |  %2001D01% * |
| Check digit verification  %2002M% | Disable | 00 |  %2002D00% |
| | Enable | 01* |  %2002D01% * |
| Check digit transmission  %2003M% | Disable | 00* |  %2003D00% * |
| | Reserved | 01 |  %2003D01% |
| Max. code length  %2004M% | 00-99 | 00-99 | |
| | | 00* |  %2004D00% * |
| Min. code length  %2005M% | 00-99 | 00-99 | |
| | | 01* |  %2005D01% * |
| Code ID setting  %2006M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <K>* |  %2006H4B% * |
| Insert group selection  %2007M% | 00-66 | 00-66 | |
| | | 00* |  %2007D00% * |
| Truncate leading zeros  %2008M% | Disable | 00* |  %2008D00% * |
| | All leading "0"s | 01 |  %2008D01% |
| | Only the first "0" | 02 |  %2008D02% |



3-23 UCC/EAN 128 (GS1-128)

UCC/EAN 128 and GS1-128 are the same kind of barcode symbols with same standard.

Read:

Format

| | |
|------------------------|---------------------------------|
| Data digits (variable) | Check digit (1 digit, optional) |
|------------------------|---------------------------------|

Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max. /Min. code length: Refer to

| |
|-----------------------|
| Max./Min. code length |
|-----------------------|

 of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to

| |
|-----------------|
| Code ID setting |
|-----------------|

 of [3-12 UPC-A](#).

Insertion group selection: Refer to

| |
|---------------------------|
| Insertion group selection |
|---------------------------|

 of [3-12 UPC-A](#).

Truncate leading zeros: Refer to

| |
|------------------------|
| Truncate leading zeros |
|------------------------|

 of [3-21 Code 128](#).

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2501M% | Disable | 00 |  %2501D00% |
| | Enable | 01* |  %2501D01% * |
| Check digit verification  %2502M% | Disable | 00 |  %2502D00% |
| | Enable | 01* |  %2502D01% * |
| Check digit transmission  %2503M% | Disable | 00* |  %2503D00% * |
| | Reserved | 01 |  %2503D01% |
| Max. code length  %2504M% | 00-99 | 00-99 | |
| | | 00* |  %2504D00% * |
| Min. code length  %2505M% | 00-99 | 00-99 | |
| | | 01* |  %2505D01% * |
| Code ID setting  %2506M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <K>* |  %2506H4B% * |
| Insert group selection  %2507M% | 00-66 | 00-66 | |
| | | 00* |  %2507D00% * |
| Truncate leading zeros  %2508M% | Disable | 00* |  %2508D00% * |
| | All leading "0"s | 01 |  %2508D01% |
| | Only the first "0" | 02 |  %2508D02% |



3-24 ISBT 128

Read:

Format

| | | |
|------------|------------------------|---------------------------------|
| "=" or "&" | Data digits (variable) | Check digit (1 digit, optional) |
|------------|------------------------|---------------------------------|


















Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|---|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %3301M% | Disable | 00 |  %3301D00% |
| | Enable | 01* |  %3301D01% * |
| Check digit verification  %3302M% | Disable | 00 |  %3302D00% |
| | Enable | 01* |  %3302D01% * |
| Check digit transmission  %3303M% | Disable | 00* |  %3303D00% * |
| | Reserved | 01 |  %3303D01% |
| Max. code length  %3304M% | 00-99 | 00-99 | |
| | | 00* |  %3304D00% * |
| Min. code length  %3305M% | 00-99 | 00-99 | |
| | | 01* |  %3305D01% * |
| Code ID setting  %3306M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <K>* |  %3306H4B% * |
| Insert group selection  %3307M% | 00-66 | 00-66 | |
| | | 00* |  %3307D00% * |



3-25 Code 93

Read:
Format

| | |
|------------------------|-----------------------------------|
| Data digits (variable) | Check digits (2 digits, optional) |
|------------------------|-----------------------------------|

Check digit verification: The check digit is made as the sum module 47 of the numerical values of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|---|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2101M% | Disable | 00 |  %2101D00% |
| | Enable | 01* |  %2101D01% * |
| Check digit verification  %2102M% | Disable | 00 |  %2102D00% |
| | Enable | 01* |  %2102D01% * |
| Check digit transmission  %2103M% | Disable | 00* |  %2103D00% * |
| | Enable | 01 |  %2103D01% |
| Max. code length  %2104M% | 00-99 | 00-99 | |
| | | 00* |  %2104D00% * |
| Min. code length  %2105M% | 00-99 | 00-99 | |
| | | 01* |  %2105D01% * |
| Code ID setting  %2106M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <L>* |  %2106H4C% * |
| Insert group selection  %2107M% | 00-66 | 00-66 | |
| | | 00* |  %2107D00% * |



3-26 Code 11

Read:

Format

| | | |
|------------------------|---------------------------|--------------------------|
| Data digits (variable) | Check digit 1 (optional) | Check digit 2 (optional) |
|------------------------|---------------------------|--------------------------|

Check digit verification: The check digit is presented as the sum module 11 of all data digits.

Check digit transmission: By setting Enable, check digit 1 and check digit 2 will be transmitted upon your selected check digit verification method.

Max./Min. code length: Refer to

| |
|-----------------------|
| Max./Min. code length |
|-----------------------|

 of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to




















| |
|-----------------|
| Code ID setting |
|-----------------|

 of [3-12 UPC-A](#).

Insertion group selection: Refer to

| |
|---------------------------|
| Insertion group selection |
|---------------------------|

 of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2201M% | Disable | 00* |  %2201D00% * |
| | Enable | 01 |  %2201D01% |
| Check digit verification  %2202M% | Disable | 00 |  %2202D00% |
| | One digit | 01* |  %2202D01% * |
| | Reserved | 02 |  %2202D02% |
| | Reserved | 03 |  %2202D03% |
| Check digit transmission  %2203M% | Disable | 00* |  %2203D00% * |
| | Enable | 01 |  %2203D01% |
| Max. code length  %2204M% | 00-99 | 00-99 | |
| | | 00* |  %2204D00% * |
| Min. code length  %2205M% | 00-99 | 00-99 | |
| | | 00* |  %2205D00% * |
| Code ID setting  %2206M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <V>* |  %2206H56% * |
| Insert group selection  %2207M% | 00-66 | 00-66 | |
| | | 00* |  %2207D00% * |



3-27 MSI/Plessey

Read:

Format

| | | |
|------------------------|--------------------------|--------------------------|
| Data digits (variable) | Check digit 1 (optional) | Check digit 2 (optional) |
|------------------------|--------------------------|--------------------------|

















Check digit verification: The MSI/Plessey has one or two optional check digits. There are three methods of verifying check digits, i.e. Mod10, Mod10/10 and Mod 11/10. The check digit 1 and check digit 2 will be calculated as the sum module 10 or 11 of the data digits.

Check digit transmission: By setting Enable, check digit 1 and check digit 2 will be transmitted upon your selected check digit verification method.

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2301M% | Disable | 00* |  %2301D00% * |
| | Enable | 01 |  %2301D01% |
| Check digit verification  %2302M% | Disable | 00* |  %2302D00% * |
| | 1 digit (mod 10) | 01 |  %2302D01% |
| | Reserved | 02 |  %2302D02% |
| | Reserved | 03 |  %2302D03% |
| Check digit transmission  %2303M% | Disable | 00* |  %2303D00% * |
| | Enable | 01 |  %2303D01% |
| Max. code length  %2304M% | 00-99 | 00-99 | |
| | | 00* |  %2304D00% * |
| Min. code length  %2305M% | 00-99 | 00-99 | |
| | | 00* |  %2305D00% * |
| Code ID setting  %2306M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <O>* |  %2306H4F% * |
| Insert group selection  %2307M% | 00-66 | 00-66 | |
| | | 00* |  %2307D00% * |



3-28 UK/Plessey

Read:
Format

| | |
|------------------------|-----------------------------------|
| Data digits (variable) | Check digits (2 digits, optional) |
|------------------------|-----------------------------------|


















Check digit verification: The UK/Plessey has one or two optional check digits. The check digit 1 and check digit 2 will be calculated as the sum module 10 or 11 of the data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|---|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2401M% | Disable | 00* |  %2401D00% * |
| | Enable | 01 |  %2401D01% |
| Check digit verification  %2402M% | Disable | 00 |  %2402D00% |
| | Enable | 01* |  %2402D01% * |
| Check digit transmission  %2403M% | Disable | 00* |  %2403D00% * |
| | Enable | 01 |  %2403D01% |
| Max. code length  %2404M% | 00-99 | 00-99 | |
| | | 00* |  %2404D00% * |
| Min. code length  %2405M% | 00-99 | 00-99 | |
| | | 01* |  %2405D01% * |
| Code ID setting  %2406M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <U>* |  %2406H55% * |
| Insert group selection  %2407M% | 00-66 | 00-66 | |
| | | 00* |  %2407D00% * |



3-29 China Post

Read:
Format












Data digits (11 digits)

Max. /Min. code length: Refer to [Max./Min. code length](#) of [3-17 Code 39 \(Code 32, Trioptic Code 39\)](#).

The code length of China Post is 11.

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2601M% | Disable | 00 |  %2601D00% |
| | Enable | 01* |  %2601D01% * |
| Max. code length  %2604M% | 00-99 | 00-99 | |
| | | 11* |  %2604D11% * |
| Min. code length  %2605M% | 00-99 | 00-99 | |
| | | 11* |  %2605D11% * |
| Code ID setting  %2606M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <T>* |  %2606H54% * |
| Insert group selection  %2607M% | 00-66 | 00-66 | |
| | | 00* |  %2607D00% * |



3-30 GS1 DataBar (GS1 DataBar Truncated)

GS1 DataBar Truncated is structured and encoded the same as the standard GS1 DataBar format, except its height is reduced to a 13 modules minimum; while GS1 DataBar should have a height greater than or equal to 33 modules.

Read:
Format

Data digits (16 digits)

Code ID setting: Refer to [Code ID setting](#) of 3-12 UPC-A.

Insertion group selection: Refer to [Insertion group selection](#) of 3-12 UPC-A.

Conversion:

UCC/EAN 128- Refer to [Code ID transmission](#) of 3-44 String transmission,]Cm will be identified as AIM ID.

UPC-A or EAN-13- Barcode beginning with a single zero as the first digit has the leading “010” stripped and the barcode reported as EAN-13. Barcode beginning with two or more zeros but not six zeros has the leading “0100” stripped and the barcode reported as UPC-A.

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2701M% | Disable | 00 |  %2701D00% |
| | Enable | 01* |  %2701D01% * |
| Code ID setting  %2702M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <R>* |  %2702H52% * |
| Insert group selection  %2703M% | 00-66 | 00-66 | |
| | | 00* |  %2703D00% * |
| Conversion  %2704M% | None | 00* |  %2704D00% * |
| | UCC/EAN 128 | 01 |  %2704D01% |
| | UPC-A or EAN-13 | 02 |  %2704D02% |



3-31 GS1 DataBar Limited

Read:
Format

Data digits (16 digits)

Code ID setting: Refer to [Code ID setting](#) of [3-12 UPC-A](#).

Insertion group selection: Refer to [Insertion group selection](#) of [3-12 UPC-A](#).

Conversion: Refer to [Conversion](#) of [3-30 GS1 DataBar \(GS1 DataBar Truncated\)](#).

| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2801M% | Disable | 00 |  %2801D00% |
| | Enable | 01* |  %2801D01% * |
| Code ID setting  %2802M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <R>* |  %2802H52% * |
| Insert group selection  %2803M% | 00-66 | 00-66 | |
| | | 00* |  %2803D00% * |
| Conversion  %2804M% | None | 00* |  %2804D00% * |
| | UCC/EAN 128 | 01 |  %2804D01% |
| | UPC-A or EAN-13 | 02 |  %2804D02% |



3-32 GS1 DataBar Expanded

Read:
Format















Data characters (variable)

Code ID setting: Refer to [Code ID setting](#) of 3-12 UPC-A.

Insertion group selection: Refer to [Insertion group selection](#) of 3-12 UPC-A.

Conversion:

UCC/EAN 128- Refer to [Code ID transmission](#) of 3-44 String transmission,]Cm will be identified as AIM ID.






| Multiple-scan setting | | | Single-scan setting |
|--|--------------------------------|---------------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %2901M% | Disable | 00 |  %2901D00% |
| | Enable | 01* |  %2901D01% * |
| Max. code length  %2902M% | 00-99 | 00-99 | |
| | | 00* |  %2902D00% * |
| Min. code length  %2903M% | 00-99 | 00-99 | |
| | | 01* |  %2903D01% * |
| Code ID setting  %2904M% | 00-FF ₁₆ (ASCII) | 00-FF ₁₆ | |
| | | <R>* |  %2904H52% * |
| Insert group selection  %2905M% | 00-66 | 00-66 | |
| | | 00* |  %2905D00% * |
| Conversion  %2906M% | None | 00* |  %2906D00% * |
| | UCC/EAN 128 | 01 |  %2906D01% |



3-33 PDF417

Read:
Format









Data characters (variable)

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|-----------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %3001M% | Disable | 00 |  %3001D00% |
| | Enable | 01* |  %3001D01% * |
| Max. code length  %3005M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %3005D9999% * |
| Min. code length  %3006M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %3006D0001% * |
|  %END% | | | |

3-34 MicroPDF417

Read:
Format

| |
|----------------------------|
| Data characters (variable) |
|----------------------------|

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %3101M% | Disable | 00* |  %3101D00% * |
| | Enable | 01 |  %3101D01% |
| Max. code length  %3105M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %3105D9999% * |
| Min. code length  %3106M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %3106D0001% * |
|  %END% | | | |

3-35 QR Code

Read:
Format

Data characters (variable)

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|-----------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %4001M% | Disable | 00 |  %4001D00% |
| | Enable | 01* |  %4001D01% * |
| Website link QR code  %4003M% | Enable | 00 |  %4003D00% |
| | Disable | 01* |  %4003D01% * |
| Max. code length  %4004M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %4004D9999% * |
| Min. code length  %4005M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %4005D0001% * |
|  %END% | | | |









3-36 MicroQR Code

Note: The support for this feature is available with customized firmware version.

Read:

Format









Data digits (variable)

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %4501M% | Disable | 00* |  %4501D00% * |
| | Enable | 01 |  %4501D01% |
| Max. code length  %4503M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %4503D9999% * |
| Min. code length  %4504M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %4504D0001% * |
|  %END% | | | |

3-37 Data Matrix

Read:
Format









| |
|----------------------------|
| Data characters (variable) |
|----------------------------|

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %4101M% | Disable | 00 |  %4101D00% |
| | Enable | 01* |  %4101D01% * |
| Max. code length  %4103M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %4103D9999% * |
| Min. code length  %4104M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %4104D0001% * |
|  %END% | | | |

3-38 Han Xin Code

Read:
Format

| |
|----------------------------|
| Data characters (variable) |
|----------------------------|

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|--------------|---|
| Option barcode | Option | Alpha. entry | |
| Read  %4201M% | Disable | 00* |  %4201D00% * |
| | Enable | 01 |  %4201D01% |
| Max. code length  %4203M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %4203D9999% * |
| Min. code length  %4204M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %4204D0001% * |
|  %END% | | | |

3-39 Aztec Code

Read:
Format








Data characters (variable)

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Read  %4301M% | Disable | 00* |  %4301D00% * |
| | Enable | 01 |  %4301D01% |
| Max. code length  %4303M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %4303D9999% * |
| Min. code length  %4304M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %4304D0001% * |
|  %END% | | | |

3-40 DotCode

Read:
Format

| |
|----------------------------|
| Data characters (variable) |
|----------------------------|

| Multiple-scan setting | | | Single-scan setting |
|--|-----------|----------------|--|
| Option barcode | Option | Option barcode | Option |
| Read  %4901M% | Disable | 00* |  %4901D00% * |
| | Enable | 01 |  %4901D01% |
| Max. code length  %4903M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %4903D9999% * |
| Min. code length  %4904M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %4904D0001% * |
|  %END% | | | |

3-41 MaxiCode

Read:
Format

Data characters (variable)

| Multiple-scan setting | | | Single-scan setting Option |
|---|-----------|----------------|---|
| Option barcode | Option | Option barcode | |
| Read  %4401M% | Disable | 00* |  %4401D00% * |
| | Enable | 01 |  %4401D01% |
| Max. code length  %4402M% | 0001-9999 | 0001-9999 | |
| | | 9999* |  %4402D9999% * |
| Min. code length  %4403M% | 0001-9999 | 0001-9999 | |
| | | 0001* |  %4403D0001% * |
|  %END% | | | |

3-42 G1-G4 & C1-C2 & FN1 substitution string setting

Format of barcode data transmission:

| Prefix | Code name | Preamble | Code ID | Code length | Code data | Code ID | Postamble | Suffix |
|--------|-----------|----------|---------|-------------|-----------|---------|-----------|--------|
|--------|-----------|----------|---------|-------------|-----------|---------|-----------|--------|

Suffix string setting: The <enter> key is represented in different ASCII when it is applied by different OS. For a Windows/DOS OS, <enter> is represented as <CR><LF> (0x0D 0x0A); for an Apple MAC OS, <enter> is represented as <CR> (0x0D); for a Linux/Unix OS, <enter> is represented as <LF> (0x0A).

Prefix/Suffix/Preamble/Postamble string setting:

They are appended to the data automatically when a barcode is decoded.

Example: Add a symbol of “\$” as a prefix for all symbols.

Steps:

1) Use the ASCII table to find the value of \$→24.

Scanning steps: Scan the following barcodes in order.



%8001H24%8201D01%

Insert G1/G2/G3/G4 string setting: The image platform offers 4 positions and 4 character strings to insert among the symbol.

Example: Set G1 string to be “AB”.

| | |
|--------------------|-------------------|
| Original code data | “1 2 3 4 5 6” |
| Output code data | “1 2 A B 3 4 5 6” |

Steps:

1) Scan the option barcode of [Insert G1 string setting](#).

2) Use the ASCII table to find the value of A→41, B→42.

5) Refer to [3-43 G1-G4 string position & Code ID position](#).

6) Refer to [3-7 Scan mode & some global settings](#).



%8005H4142

%8101D02

%0407D01%

Testing barcode:



123456

FN1 substitution string setting: The FN1 character (0x1D) in an UCC/EAN128 barcode, or a Code 128 barcode, or a GS1 DataBar barcode can be substituted with a defined string.

Single character C1/C2 replacement: By setting, a defined character in the data string can be replaced by another defined character. The C1 and C2 replacement can be applied simultaneously.

Example: Replace all the “A” character in a data string with “B” character.

| | |
|--------------------|---------------|
| Original code data | “1 2 3 A 5 A” |
| Output code data | “1 2 3 B 5 B” |

Steps: scan the following barcodes in order. The ASCII value for “A” is 41, and the ASCII value for “B” is 42.



%8014H4142%

Testing barcode:



123A5A

| Multiple-scan setting | | | Single-scan setting |
|---|-----------------|-------------------------|--|
| Option barcode | Option | Alpha. Entry | |
| Prefix string setting  %8001M% | 0-22 characters | 00-FF ₁₆ | |
| | None | 00* |  %8001H00% * |
| Suffix string setting  %8002M% | 0-22 characters | 00-FF ₁₆ | |
| | <ENTER> | 0D0A* | |
| Preamble string setting  %8003M% | 0-22 characters | 00-FF ₁₆ | |
| | None | 00* |  %8003H00% * |
| Postamble string setting  %8004M% | 0-22 characters | 00-FF ₁₆ | |
| | None | 00* |  %8004H00% * |
| Insert G1 string setting  %8005M% | 0-22 characters | 00-FF ₁₆ | |
| | None | 00* |  %8005H00% * |
| Insert G2 string setting  %8006M% | 0-22 characters | 00-FF ₁₆ | |
| | None | 00* |  %8006H00% * |
| Insert G3 string setting  %8007M% | 0-22 characters | 00-FF ₁₆ | |
| | None | 00* |  %8007H00% * |
| Insert G4 string setting  %8008M% | 0-22 characters | 00-FF ₁₆ | |
| | None | 00* |  %8008H00% * |
| FN1 substitution string setting  %8009M% | 0-4 characters | 00-FF ₁₆ | |
| | <SP> | 20* |  %8009H20% * |
| Single character C1 replacement  %8014M% | <0000> | 0000 ₁₆ * | |
| | | 0000-FFFF ₁₆ | |
| Single character C2 replacement  %8015M% | <0000> | 0000 ₁₆ * | |
| | | 0000-FFFF ₁₆ | |



3-43 G1-G4 string position & Code ID position

Format of barcode data transmission:

| Prefix | Code name | Preamble | Code ID | Code length | Code data | Code ID | Postamble | Suffix |
|--------|-----------|----------|---------|-------------|-----------|---------|-----------|--------|
|--------|-----------|----------|---------|-------------|-----------|---------|-----------|--------|

Insert G1/G2/G3/G4 string position: The image platform offers 4 positions to insert strings among the symbol. In case of the insertion position is greater than the length of the symbol, the insertion of string is not effective.

Code ID position: It is allowed to select different positions of code ID placement.

| Multiple-scan setting | | | Single-scan setting |
|---|------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Insert G1 string position  %8101M% | 00-99 | 00-99 | |
| | | 00* |  %8101D00% * |
| Insert G2 string position  %8102M% | 00-99 | 00-99 | |
| | | 00* |  %8102D00% * |
| Insert G3 string position  %8103M% | 00-99 | 00-99 | |
| | | 00* |  %8103D00% * |
| Insert G4 string position  %8104M% | 00-99 | 00-99 | |
| | | 00* |  %8104D00% * |
| Code ID position  %8105M% | Before code data | 00* |  %8105D00% * |
| | After code data | 01 |  %8105D01% |



3-44 String transmission

Note: The information in this chapter is closely related to the chapter of String setting.

Format of barcode data transmission:

| | | | | | | | | |
|--------|-----------|----------|---------|-------------|-----------|---------|-----------|--------|
| Prefix | Code name | Preamble | Code ID | Code length | Code data | Code ID | Postamble | Suffix |
|--------|-----------|----------|---------|-------------|-----------|---------|-----------|--------|

Prefix transmission: By setting Enable, prefix will be appended before the data transmitted.

Suffix transmission: By setting Enable, suffix will be appended after the data is transmitted.

Code name transmission: By setting Enable, code name will be transmitted before code data.

Preamble transmission: By setting Enable, preamble will be appended before the data transmitted.

Postamble transmission: By setting Enable, postamble will be appended after the data is transmitted.

Code ID transmission: Code ID can be transmitted in the format of either Proprietary ID or AIM ID.

Refer to [1-2 Default setting for each barcode](#).

Code length transmission: The length of code data string can be transmitted before the code data when Enable is selected. The length is represented by a number with two digits.












Case conversion: The characters within code data or the whole output string can be set in either upper case or lower case.


FN1 substitution transmission: The image platform supports a FN1 substitution feature for keyboard wedge, USB and RS-232 interface. The replacement string of FN1 can be chosen by user (see [3-42 G1-G4 & C1-C2 & FN1 substitution string setting](#)).

All-non-printable-character string transmission with string setting: By setting enable, all string settings, e.g. Preamble transmission or Insert G1 string setting, are active for an all-non-printable-character string. Here a non-printable character means a character with ASCII value between 0x00 to 0x1F.

Transmit the first N data characters only: The image platform supports to only transmit the first N data characters of a barcode. The number of N can be set as a digit between 1 and 99.

Transmit the last N data characters only: The image platform supports to only transmit the last N data characters of a barcode. The number of N can be set as a digit between 1 and 99.

| Multiple-scan setting | | | Single-scan setting |
|--|----------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
| Prefix transmission  %8201M% | Disable | 00* |  %8201D00% * |
| | Enable | 01 |  %8201D01% |
| Suffix transmission  %8202M% | Disable | 00 |  %8202D00% |
| | Enable | 01* |  %8202D01% * |
| Code name transmission  %8203M% | Disable | 00* |  %8203D00% * |
| | Enable | 01 |  %8203D01% |
| Preamble transmission  %8204M% | Disable | 00* |  %8204D00% * |
| | Enable | 01 |  %8204D01% |
| Postamble transmission  %8205M% | Disable | 00* |  %8205D00% * |
| | Enable | 01 |  %8205D01% |
| Code ID transmission  %8206M% | Disable | 00* |  %8206D00% * |
| | Proprietary ID | 01 |  %8206D01% |
| | AIM ID | 02 |  %8206D02% |
| Code length transmission  %8207M% | Disable | 00* |  %8207D00% * |
| | Enable | 01 |  %8207D01% |
| Case conversion  %8208M% | Disable | 00* |  %8208D00% * |
| | Upper (data only) | 01 |  %8208D01% |
| | Lower (data only) | 02 |  %8208D02% |
| | Upper (whole string) | 03 |  %8208D03% |
| | Lower (whole string) | 04 |  %8208D04% |
| FN1 substitution transmission | Disable | 00* |  %8209D00% * |

| Multiple-scan setting | | | Single-scan setting |
|---|-------------------------------|--------------|--|
| Option barcode | Option | Alpha. entry | |
|  %8209M% | Keyboard wedge/USB | 01 |  %8209D01% |
| | RS-232 | 02 |  %8209D02% |
| | Keyboard wedge / USB / RS-232 | 03 |  %8209D03% |
| All-non-printable-character string transmission with string setting  %8210M% | Disable | 00* |  %8210D00% * |
| | Enable | 01 |  %8210D01% |
| Transmit the first N data characters only  %8211M% | All | 99* |  %8211D99% * |
| | 01-99 | | |
| Transmit the last N data characters only  %8212M% | All | 99* |  %8212D99% * |
| | 01-99 | | |



4 Serial Communication Interface (SCI)

Note: The SCI programming commands can be used in place of the programming barcodes.

All communication between the embedded scanner and host occurs over the hardware interface lines using the Serial Communication Interface (SCI). The function of the SCI show as below:

- ✚ Maintain a bi-directional communication interface between the embedded scanner and the host.
- ✚ Allow the host to send commands to access the settings of the embedded scanner.
- ✚ Passes decoded data from the embedded scanner to the host.

In this section, the programming and query command syntax is described and examples of using commands to access the embedded scanner are presented.

4-1 Programming command syntax

4-1-1 Single-parameter setting

Format

| Prefix | Parameter index | D/H | Value | Storage |
|--------|-----------------|-----|-------|---------|
|--------|-----------------|-----|-------|---------|

Prefix: <SYN> M <CR> (ASCII 0x16, 0x4D, 0x0D).

Parameter index: Each parameter has a unique 4-digit index which is similar to the option barcode listed in 6 Parameter Menus, except that there is no leading '%' and ending "M%" in the Parameter index.

D/H: This is used by the embedded scanner to identify the numeral system of Value. 'D' indicates a decimal number while 'H' indicates a hexadecimal number.

Value: This is generally a 2-digit number except for string-setting parameters, e.g. Prefix string setting.

Storage: A single character that specifies the storage area to which the command is applied to. An exclamation point '!' performs the command's operation on the volatile memory. A period '.' performs the command's operation on the device's non-volatile memory. Using '!' only when the setting needs to function through a single power cycle (Parameter value will be lost when power removed or the scanner enters Standby mode).

Example1: Set 0401->03 (decimal). The command is as following.

| Prefix | Parameter index | D | Value | . |
|----------------|---------------------|------|-----------|------|
| 0x16 0x4D 0x0D | 0x30 0x34 0x30 0x31 | 0x44 | 0x30 0x33 | 0x2E |

Example2: Set 8002->0D0A (hexadecimal). The command is as following.

| Prefix | Parameter index | H | Value | . |
|----------------|---------------------|------|---------------------|------|
| 0x16 0x4D 0x0D | 0x38 0x30 0x30 0x32 | 0x48 | 0x30 0x44 0x30 0x41 | 0x2E |

4-1-2 Multiple-parameter setting

Format

| | | | | | | | | | |
|--------|-------------------|-----|---------|---|-------|-------------------|-----|---------|---------|
| Prefix | Parameter index 1 | D/H | Value 1 | ; | • • • | Parameter index N | D/H | Value N | Storage |
|--------|-------------------|-----|---------|---|-------|-------------------|-----|---------|---------|

Prefix: Refer to Prefix of [4-1-1 Single-parameter setting](#).

Parameter index 1 to Parameter index N: Refer to Parameter index of [4-1-1 Single-parameter setting](#).

D/H: Refer to D/H of [4-1-1 Single-parameter setting](#).

Value 1 to Value N: Refer to Value of [4-1-1 Single-parameter setting](#).

Storage: Refer to Storage of [4-1-1 Single-parameter setting](#).

Example: Set 0401->03 (decimal), 8002->0D0A (hexadecimal). The command is as following.

| Prefix | Parameter index | D | Value | ; | Parameter index | H | Value | . |
|----------------|------------------------|------|--------------|------|------------------------|------|------------------------|------|
| 0x16 0x4D 0x0D | 0x30 0x34 0x30 0x31 | 0x44 | 0x30 0x33 | 0x3B | 0x38 0x30 0x30 0x32 | 0x48 | 0x30 0x44 0x30 0x41 | 0x2E |

4-1-3 Query command syntax

Format

| | | | |
|--------|-----------------|-------|---|
| Prefix | Parameter index | ^/?/* | . |
|--------|-----------------|-------|---|

Prefix: Refer to Prefix of [4-1-1 Single-parameter setting](#).

Parameter index: Refer to Parameter index of [4-1-1 Single-parameter setting](#).

^/?/*: Several special characters can be used to query the embedded scanner about its settings.

| | |
|----------|--|
| ^ (0x5E) | Read the default value for the parameter |
| ? (0x3F) | Read the current value for the setting. |
| * (0x2A) | Read the range of possible values for the parameter. |

4-1-4 Start Decode & Stop Decode

Start Decode

Format

| | | |
|-------|------|------|
| <SYN> | T | <CR> |
| 0x16 | 0x54 | 0x0D |

Activate the embedded scanner to scan barcodes when Scan Mode is Host.

Stop Decode

Format

| | | |
|-------|------|------|
| <SYN> | U | <CR> |
| 0x16 | 0x55 | 0x0D |

Deactivate the embedded scanner to scan barcodes when Scan Mode is Host.

4-1-5 Return default parameters & firmware revision

Load Defaults

Format

| | | |
|----------------|-------------------------------|------|
| <SYN>M<CR> | %%%DEF | . |
| 0x16 0x4D 0x0D | 0x25 0x25 0x25 0x44 0x45 0x46 | 0x2E |

Set the parameters to the default values.

Write to Custom Defaults

Format

| | | |
|----------------|-------------------------------|------|
| <SYN>M<CR> | %%WCDF | . |
| 0x16 0x4D 0x0D | 0x25 0x25 0x57 0x43 0x44 0x46 | 0x2E |

Write the current parameter setting to the custom default settings.

Restore Custom Defaults

Format

| | | |
|----------------|-------------------------------|------|
| <SYN>M<CR> | %%RSDF | . |
| 0x16 0x4D 0x0D | 0x25 0x25 0x52 0x53 0x44 0x46 | 0x2E |

Restore custom default settings to current settings. If failed, restore default settings.

Firmware Version List

Format

| | | |
|----------------|-------------------------------|------|
| <SYN>M<CR> | %%%VER | . |
| 0x16 0x4D 0x0D | 0x25 0x25 0x25 0x56 0x45 0x52 | 0x2E |

Request the software revision string from the embedded scanner.

4-1-6 Get Image

Original Image Ship

Format

| | | |
|----------------|-------------------------------|------|
| <SYN>M<CR> | %OISHP | . |
| 0x16 0x4D 0x0D | 0x25 0x4F 0x49 0x53 0x48 0x50 | 0x2E |

An image is taken whenever the scan operation is done. The last image is always stored in memory. The original image can be “shipped” by using the `%OISHP` command.

Down-sampled Image Ship

Format

| | | |
|----------------|-------------------------------|------|
| <SYN>M<CR> | %DISHP | . |
| 0x16 0x4D 0x0D | 0x25 0x44 0x49 0x53 0x48 0x50 | 0x2E |

An image is taken whenever the scan operation is done. The last image is always stored in memory. The down-sampled image can be “shipped” by using the `%DISHP` command.

4-1-7 Responses

The embedded scanner responds to a serial command with one of three responses:

| | |
|--------------|--|
| <ACK> (0x06) | A valid command which has been processed. |
| <ENQ> (0x05) | An invalid index command. |
| <NAK> (0x15) | A command with a valid parameter index and an invalid value. |

4-2 Examples of setting and query commands

The following examples illustrate how a command should be constructed and transmitted to the embedded scanner.

Example 1: Append prefix “1N” to all symbols

Step 1:

- 1) Set Prefix string setting to be “1N”.
- 2) Look up the parameter table in 6 Parameter Menus and the ASCII table in 11 ASCII table. The target parameter index is “8001”.
- 3) Its numeral system is hexadecimal, indicated by ‘H’.
- 4) Using the ASCII table, “1N” is translated into “314E”.
- 5) Put all above parts and then append a prefix and a storage indicator ‘.’, thus, “<SYN>M<CR>8001H314E.” is the command.
- 6) Upon receiving command, embedded scanner response with “8001H314E<ACK>”.

Host: <SYN>M<CR>8001H314E.

| | | | | |
|----------------|---------------------|------|---------------------|------|
| <SYN>M<CR> | 8001 | H | 314E | . |
| 0x16 0x4D 0x0D | 0x38 0x30 0x30 0x31 | 0x48 | 0x33 0x31 0x34 0x45 | 0x2E |

Embedded Scanner: 8001H314E

| | | | |
|---------------------|------|---------------------|-------|
| 8001 | H | 314E | <ACK> |
| 0x38 0x30 0x30 0x31 | 0x48 | 0x33 0x31 0x34 0x45 | 0x06 |

Step 2:

- 1) Enable Prefix transmission.
- 2) Look up the parameter table in 6 Parameter Menus and the ASCII table in 11 ASCII table. The target parameter index is represented by: “8201”.
- 3) The numeral system is decimal: ‘D’.
- 4) The value is translated as: ‘0’ and ‘1’.
- 5) Put all above parts and then append a storage indicator ‘.’ to construct the command: “<SYN>M<CR>8201D01.”
- 6) Upon receiving command, embedded scanner response with “8201D01<ACK>”.

Host: <SYN>M<CR>8201D01.

| | | | | |
|----------------|---------------------|------|-----------|------|
| <SYN>M<CR> | 8201 | D | 01 | . |
| 0x16 0x4D 0x0D | 0x38 0x32 0x30 0x31 | 0x44 | 0x30 0x31 | 0x2E |

Embedded Scanner: 8201D01<ACK>

| | | | |
|---------------------|------|-----------|-------|
| 8201 | D | 01 | <ACK> |
| 0x38 0x32 0x30 0x31 | 0x44 | 0x30 0x31 | 0x06 |

Example 2: Query current scan mode

- 1) Look up the parameter table in 6 Parameter Menus and the ASCII table in 11 ASCII table. The target parameter index is "0401".
- 2) The numeral system is decimal, thus, 'D' is used.
- 3) The value field is filled with '?'.
"0401?".
- 4) Put all above parts and then append a storage indicator '.' to construct the command:
"<SYN>M<CR>0401?.".
- 5) Upon receiving command, embedded scanner response with "0401D01<ACK>".

Host: <SYN>M<CR>0401?.

| | | | |
|----------------|---------------------|------|------|
| <SYN>M<CR> | 0401 | ? | . |
| 0x16 0x4D 0x0D | 0x30 0x34 0x30 0x31 | 0x3F | 0x2E |

Embedded Scanner: 0401D01<ACK>

| | | | |
|---------------------|------|-----------|-------|
| 0401 | D | 01 | <ACK> |
| 0x30 0x34 0x30 0x31 | 0x44 | 0x30 0x31 | 0x06 |

5 Barcode representing non-printable character

Notes to make the following barcode:

1. According to different barcode printing software, the method of printing following barcode is different.
2. If using CODESOFT software, firstly read the information through “Help→Index→Code128→Special input syntax”. Also refer to ASCII table. For example, if we wish to make “F1” barcode, select “CODE 128”, then select “CODE A” type, and input “{DC1}” as data.



Up ↑



Down ↓



Left ←



Right →



Page Up



Page Down



Backspace



Tab



Home



End



Enter



Insert



Delete



F1



F2



F3



F4



F5



F6



F7



F8



F9



F10



Esc



F11



F12

6 ASCII Table

| H L | for keyboard wedge | | for RS-232 | |
|--------|--------------------|-------|------------|-----|
| | 0 | 1 | 0 | 1 |
| 0 | Null | | NUL | DLE |
| 1 | Up | F1 | SOH | DC1 |
| 2 | Down | F2 | STX | DC2 |
| 3 | Left | F3 | ETX | DC3 |
| 4 | Right | F4 | EOT | DC4 |
| 5 | PgUp | F5 | ENQ | NAK |
| 6 | PgDn | F6 | ACK | SYN |
| 7 | | F7 | BEL | ETB |
| 8 | Bs | F8 | BS | CAN |
| 9 | Tab | F9 | HT | EM |
| A | | F10 | LF | SUB |
| B | Home | Esc | VT | ESC |
| C | End | F11 | FF | FS |
| D | Enter | F12 | CR | GS |
| E | Insert | Ctrl+ | SO | RS |
| F | Delete | Alt+ | SI | US |

Notes: The 2nd and the 3rd columns above are used for keyboard wedge only.

| H L | 2 | 3 | 4 | 5 | 6 | 7 |
|--------|----|---|---|---|---|-----|
| 0 | SP | 0 | @ | P | ` | p |
| 1 | ! | 1 | A | Q | a | q |
| 2 | “ | 2 | B | R | b | r |
| 3 | # | 3 | C | S | c | s |
| 4 | \$ | 4 | D | T | d | t |
| 5 | % | 5 | E | U | e | u |
| 6 | & | 6 | F | V | f | v |
| 7 | ‘ | 7 | G | W | g | w |
| 8 | (| 8 | H | X | h | x |
| 9 |) | 9 | I | Y | i | y |
| A | * | : | J | Z | j | z |
| B | + | ; | K | [| k | { |
| C | , | < | L | \ | l | |
| D | - | = | M |] | m | } |
| E | . | > | N | ^ | n | ~ |
| F | / | ? | O | _ | o | DEL |

Example: ASCII “A” = “41”.

7 Test barcode

UPC-A



UPC-E



UPC-E1

(Default setting: Read disable)



EAN-8



EAN-13



Code 39



Code 32



A908765439

Code 128



01AZ[+*/]za98

Interleaved 2 of 5



0123456789

Industrial 2 of 5

(Default setting: Read disable)



0123456789

Matrix 2 of 5



9876543210

Code 93



01AZ+/*az89

UCC/EAN 128



01AZ[]+-az54

Code 11
(Default setting: Read disable)



123456789-0

MSI/Plessey
(Default setting: Read disable)



0123456789

UK/Plessey



01ABEF89

ISBN/ISSN



9 780194 315104

China Post



54789632145

GS1 DataBar (GS1 DataBar Truncated)



1234567890123

GS1 DataBar Limited



987654321012

GS1 DataBar Expanded



Ab_09+yZ

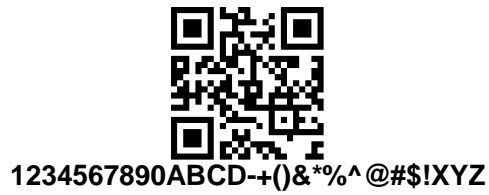
PDF417



MicroPDF417 (Default setting: Read disable)



QR code



Micro QR Code (Default setting: Disable)



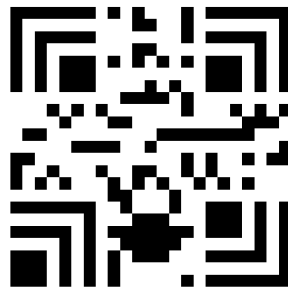
Data Matrix



Aztec Code
(Default setting: Disable)

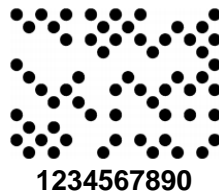


Han Xin Code
(Default setting: Disable)



SAMPLE

DotCode
(Default setting: Disable)



Maxicode
(Default setting: Disable)



9 Return default parameters & firmware version



%%%DEF

WARNING: Default value initialization

If you wish to return the image platform to all the factory default settings, scan the barcode above.



%%%VER

Firmware version list

If you wish to display the firmware version, scan the barcode above.

10 Configuration alphanumeric entry barcode



0



2



4



6



8



A



C



E



1



3



5



7



9



B



D



F

To finish parameter setting, please scan the bar code below.



%END%